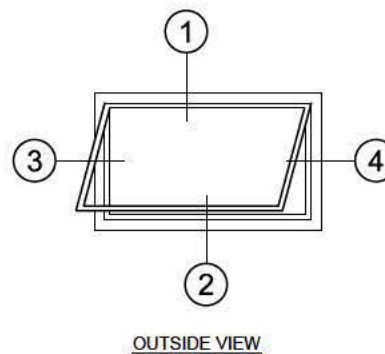
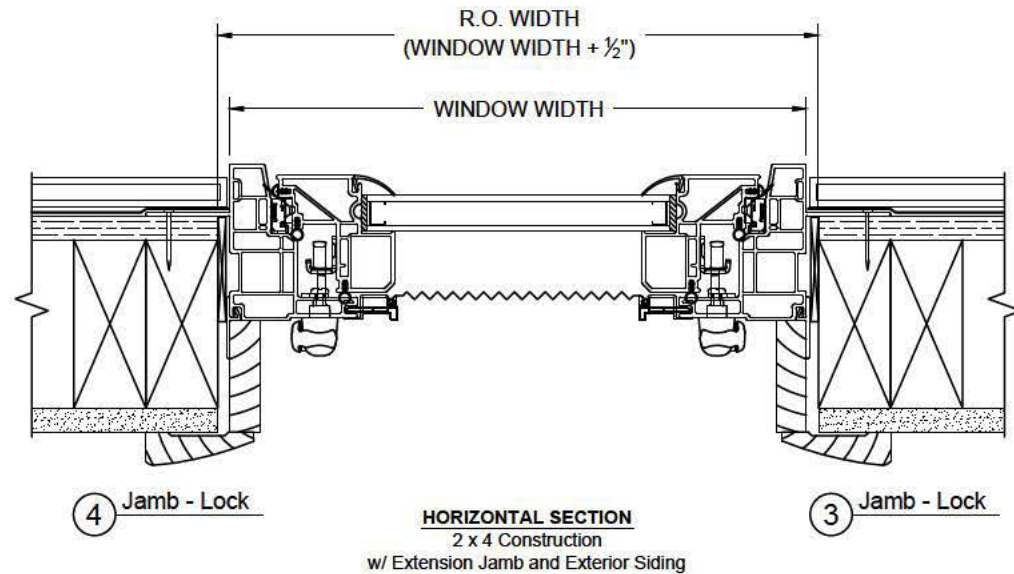
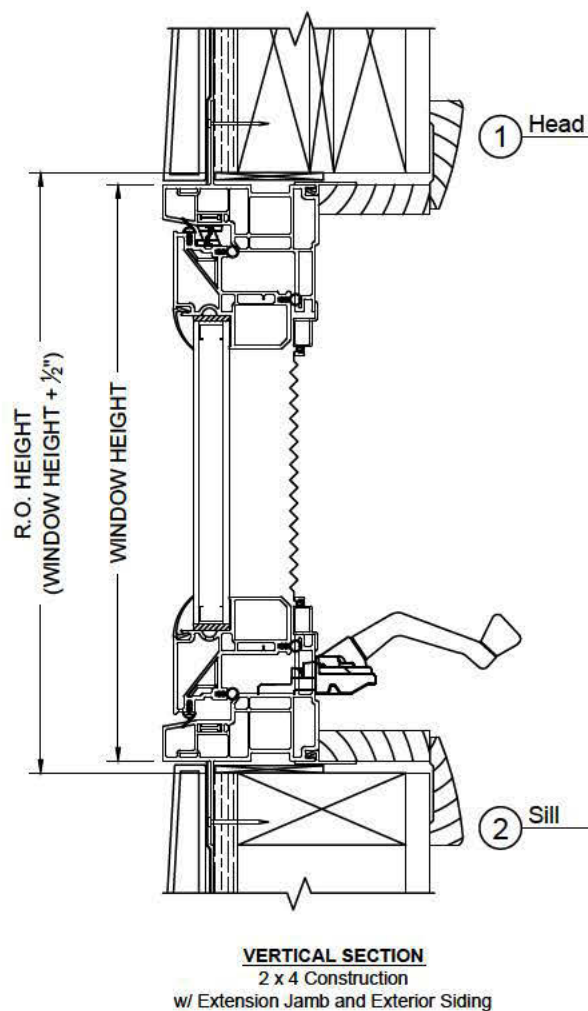


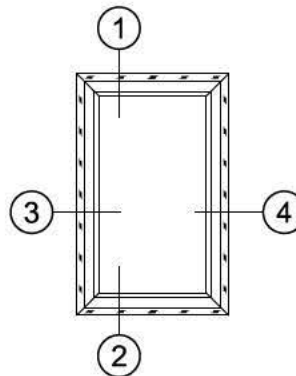
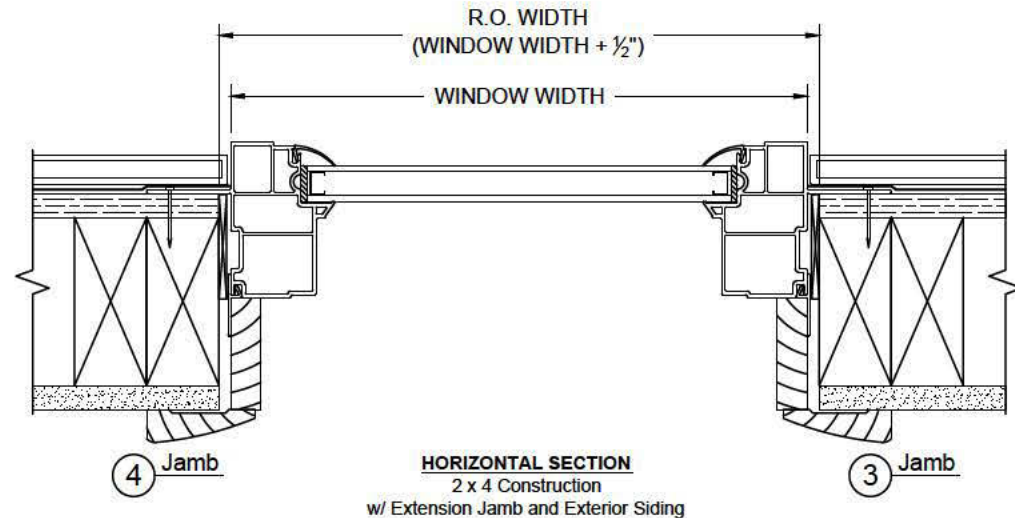
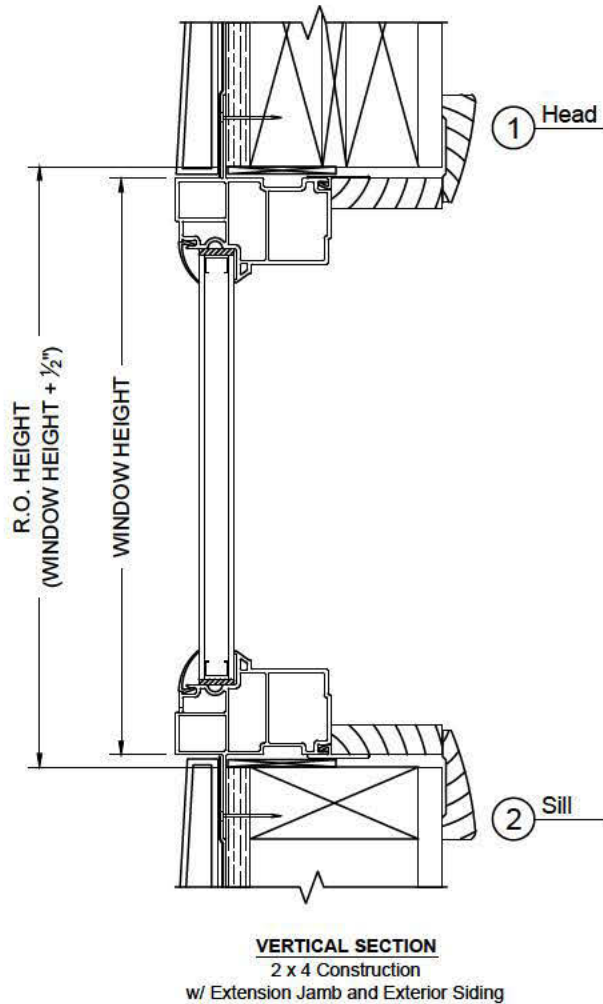
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	Released		2x4 Const. w/Extension Jambs 70 Series Casement w/Nail Fin		
DGN BY PA	DATE 7/27/2012				
DWN BY PA	DATE 7/27/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO	PART NO		REV
APPR BY TA	DATE 7/27/2012	-	70NCW1		-
FILE NAME					
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GROUP RD&I	SCALE 3"=1'0"	SHEET 6 of 12	DWG NO 70 SERIES CASEMENT		LAST UPDATED 8/15/2012 1:04 PM

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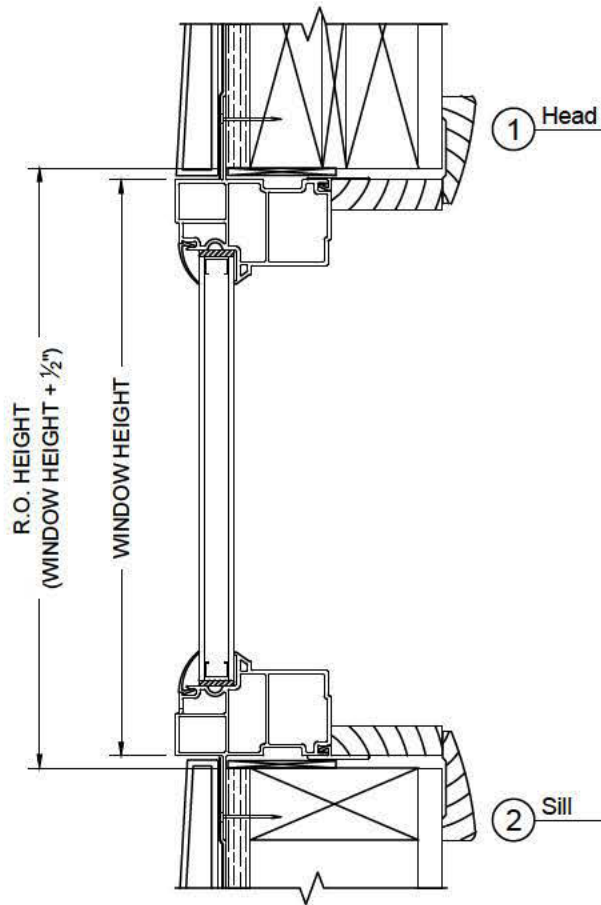
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DGN BY PA	DATE 8/14/2012	70 Series Awning w/Nail Fin			
DWN BY PA	DATE 8/14/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO	PART NO	REV	
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GROUP	SCALE	SHEET	DWG NO	LAST UPDATED	
RD&I	3"=1'0"	6 of 12	70 SERIES AWNING	8/15/2012 11:53 AM	

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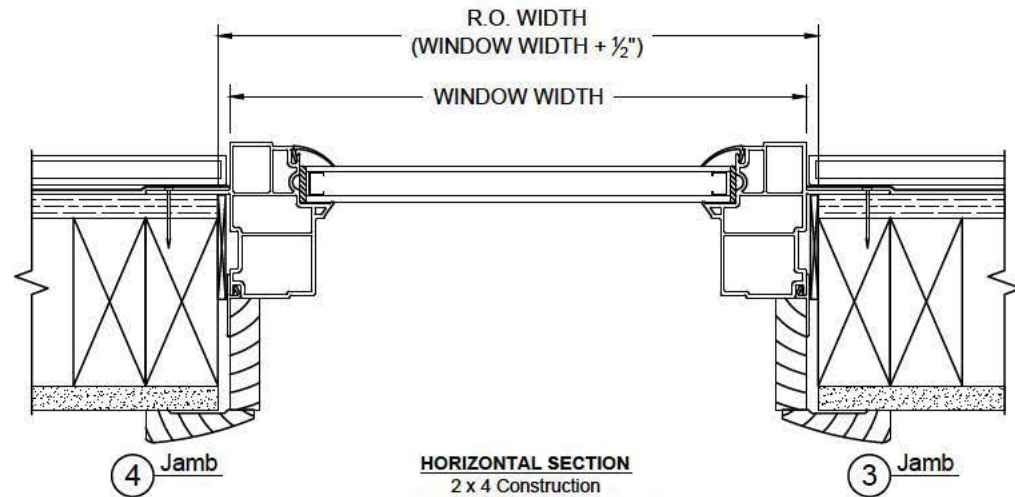


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Released		2x4 Const. w/Extension Jamb 70 Series Picture Window			
DGN BY KD	DATE 8/22/2012				
OWN BY KD	DATE 8/22/2012	70NCPW1			
CHKD BY SM	DATE 8/24/2012				
APPR BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCPW1	REV -	
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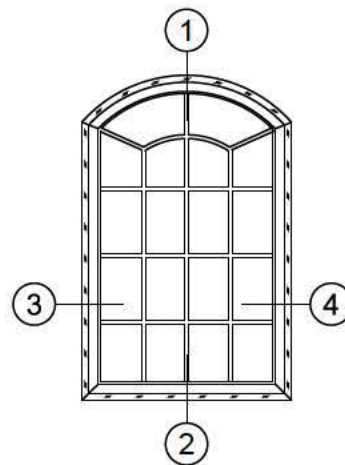
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VERTICAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

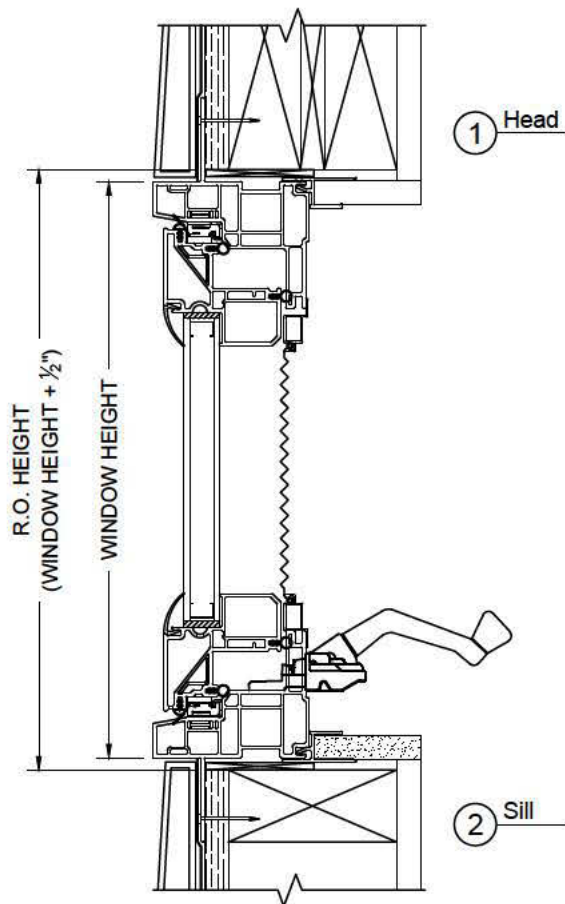


HORIZONTAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

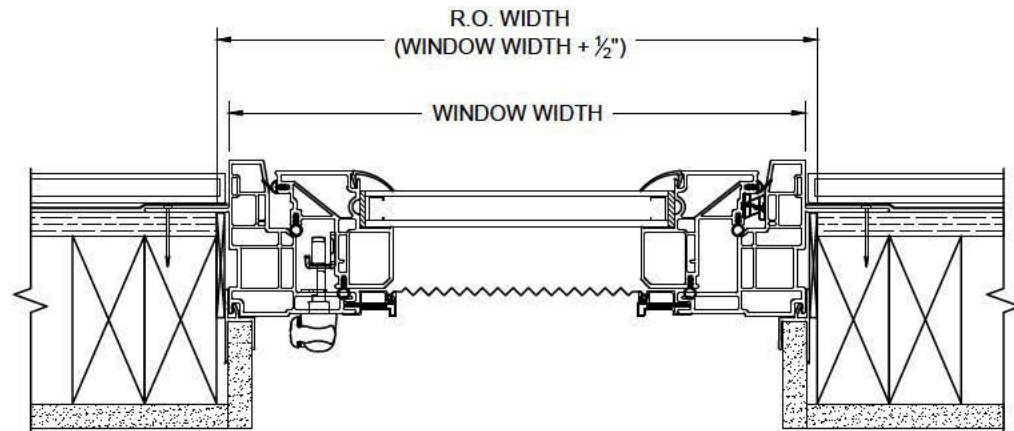


SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const. w/Extension Jamb 70 Series Casement Shapes			
DGN BY MP	DATE 8/15/2012				
DWN BY TA	DATE 8/15/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO	PART NO	REV	
APPR BY SM	DATE 8/24/2012	-	70NCAT Shown	-	
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GROUP	SCALE	SHEET	DWG NO	LAST UPDATED	
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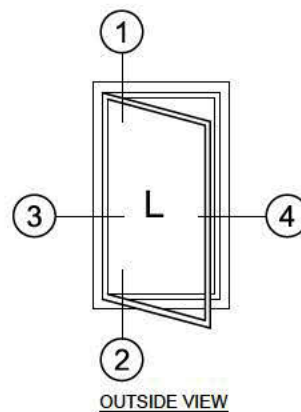
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Exterior Siding



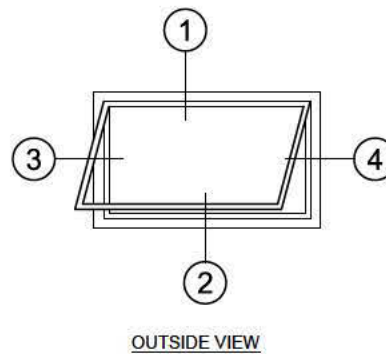
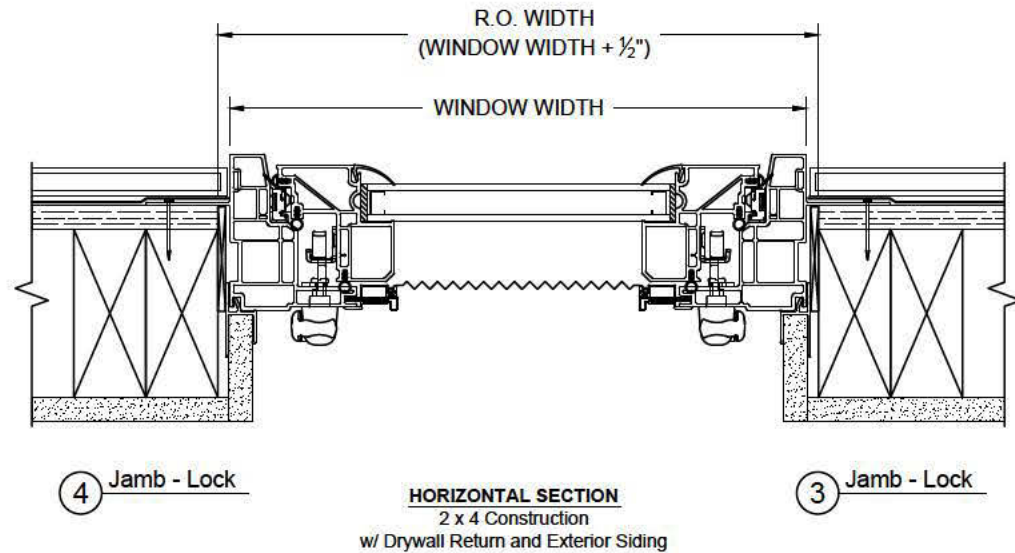
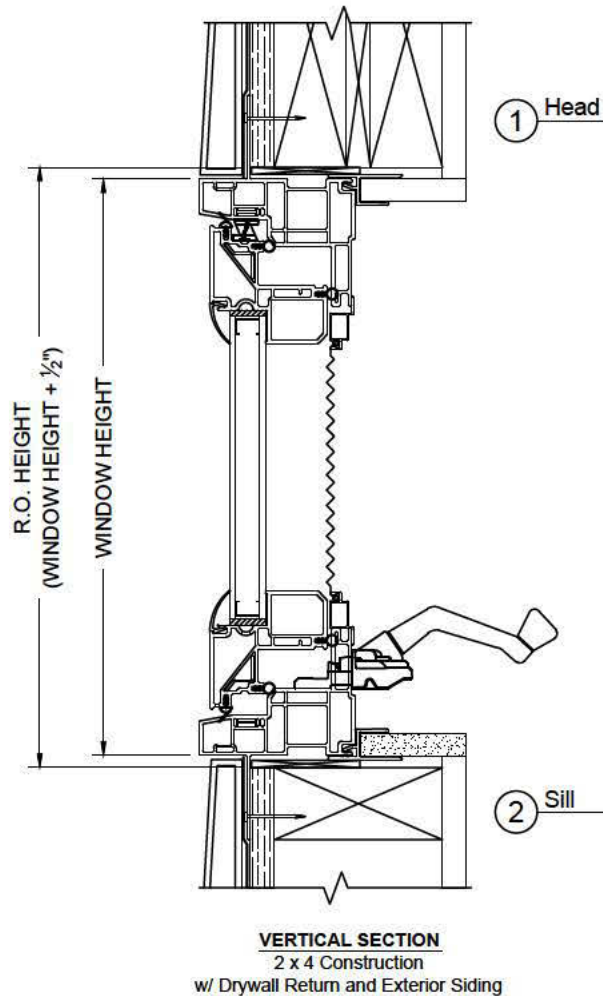
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Exterior Siding



OUTSIDE VIEW

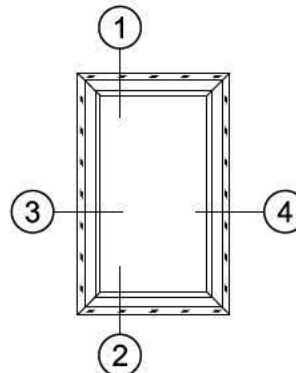
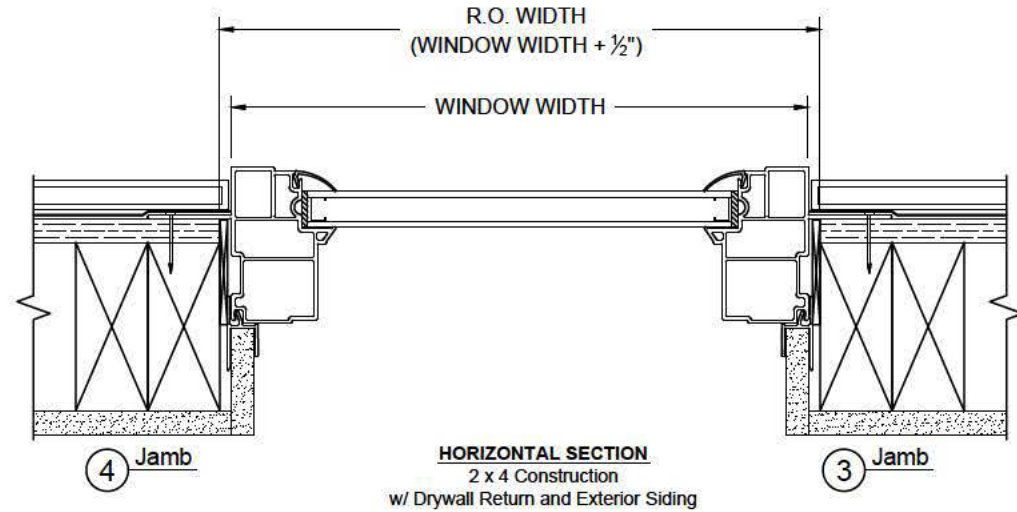
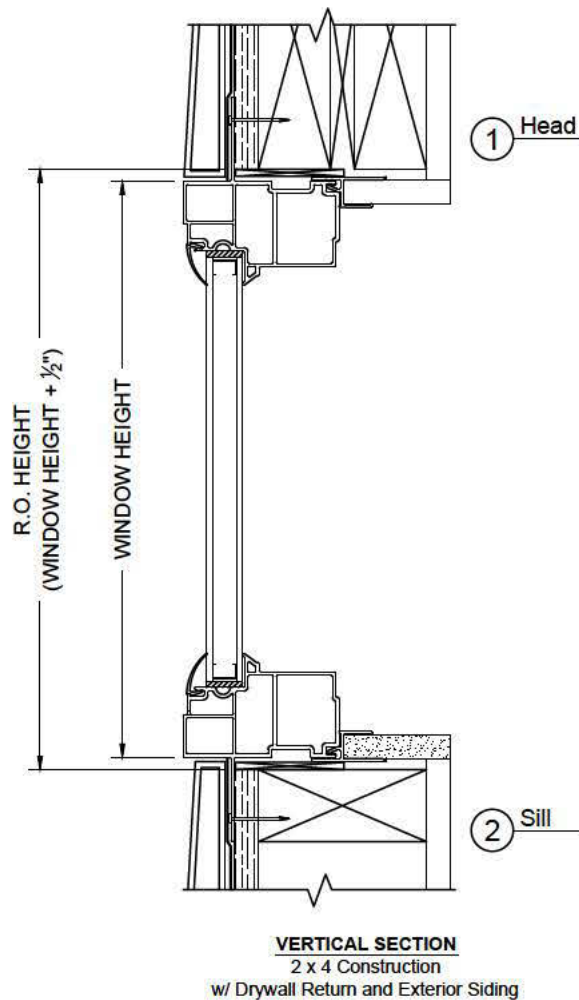
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Released		2x4 Const. w/Drywall Rtn			
DGN BY PA		DATE 7/20/2012		70 Series Casement w/Nail Fin	
DWN BY PA		DATE 7/20/2012			
CHD BY SM		DATE 7/20/2012		PROJECT NO	PART NO
APPR BY TA		DATE 7/27/2012		-	70NCW1
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RD&I	3"=1'0"	3 of 12	70 SERIES CASEMENT	8/15/2012 1:04 PM	

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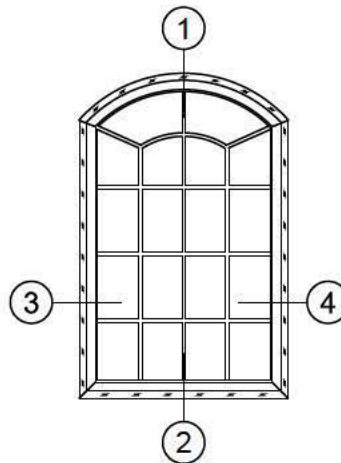
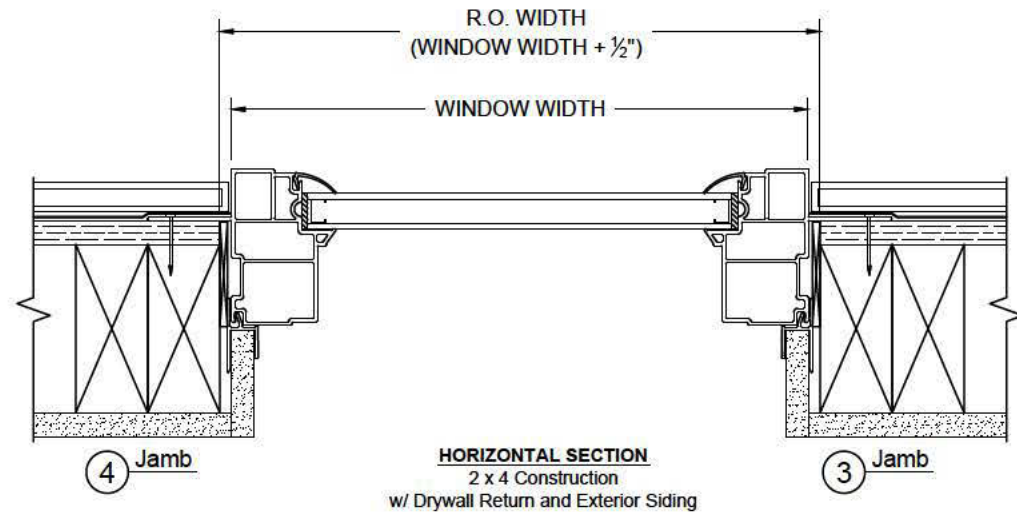
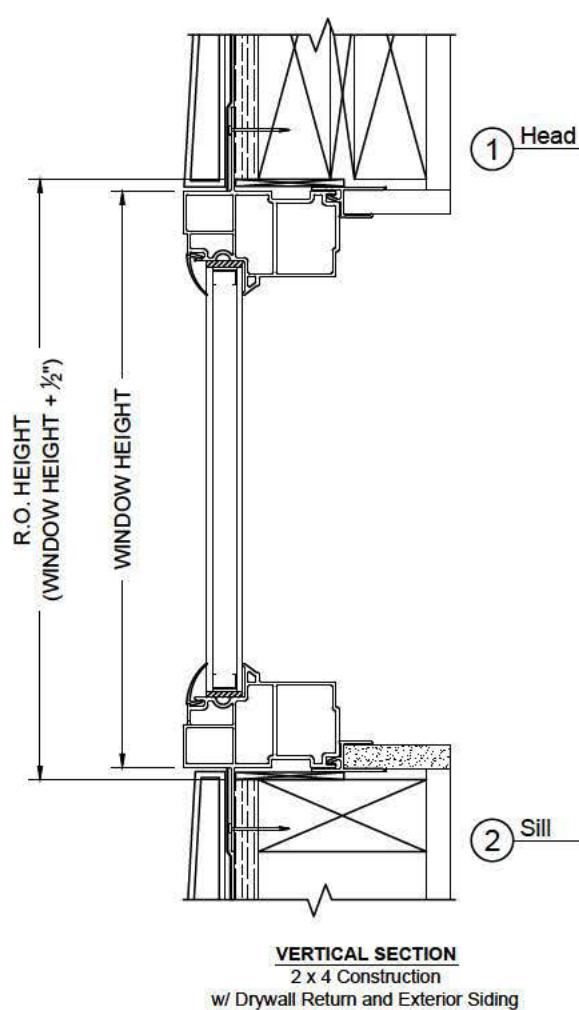
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Released		2x4 Const. w/Drywall Return			
DCN BY PA	DATE 8/14/2012	70 Series Awning w/Nail Fin			
DWN BY PA	DATE 8/14/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO	PART NO	REV	
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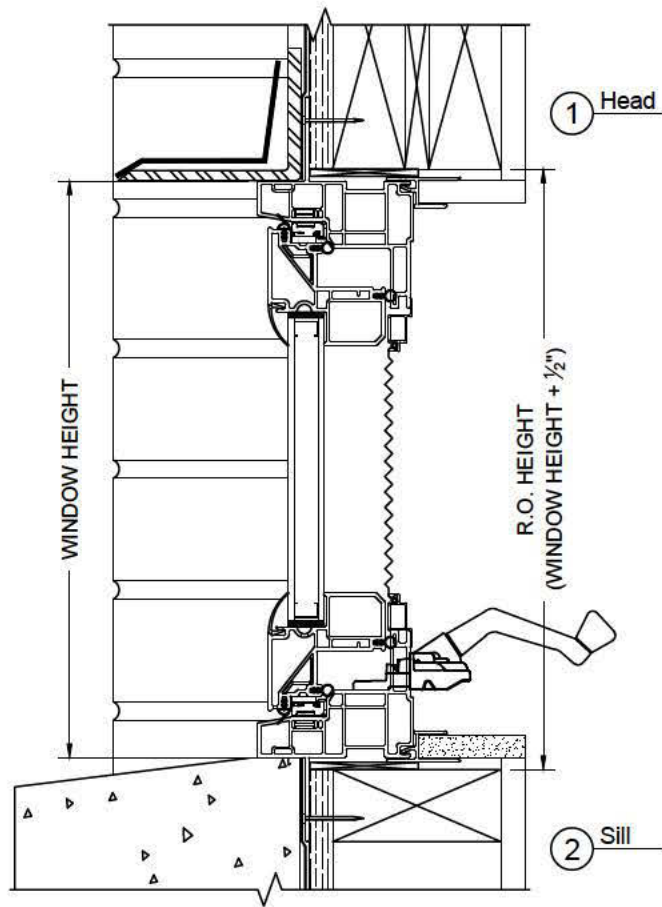
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Released		2x4 Const. w/Drywall Rtn			
DGN BY KD	DATE 8/22/2012	70 Series Picture Window			
DWN BY KD	DATE 8/22/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCPW1	REV -	
APPR BY SM	DATE 8/24/2012				
FILE NAME P:\SilverLine\Product Design\70 Series\Design Data\SubComponents\70 Series Picture Window.dwg					
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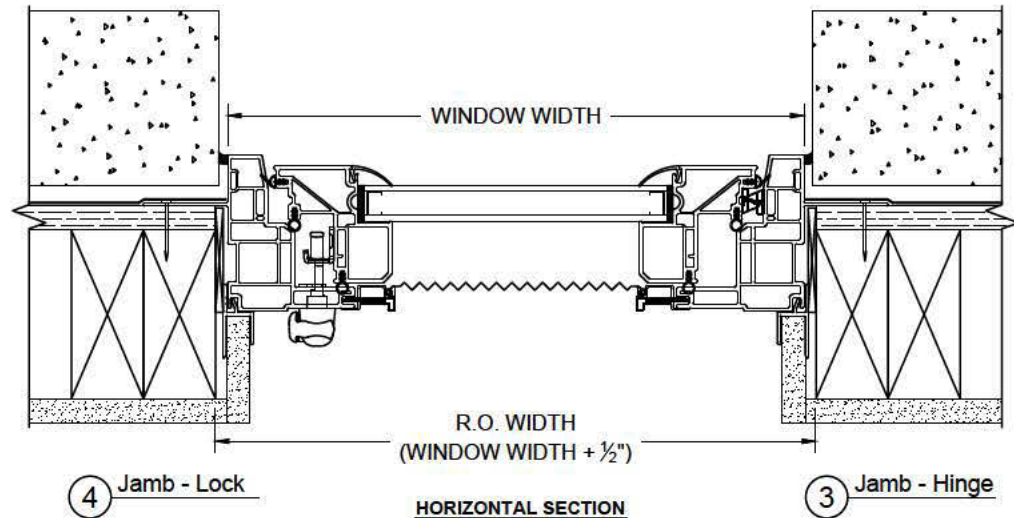


SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000		
Released		2x4 Const. w/Drywall Rtn				
70 Series Casement Shapes						
DCN BY MP	DATE 6/25/2012	PROJECT NO -		PART NO 70NCAT Shown		REV -
TORN BY TA	DATE 8/15/2012					
CHKD BY SM	DATE 8/24/2012					
APPR BY SM	DATE 8/24/2012					
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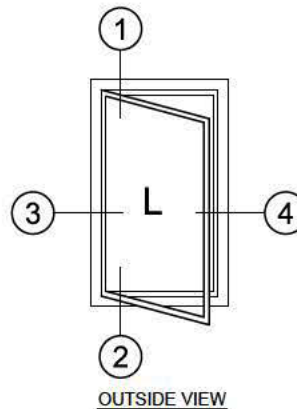
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



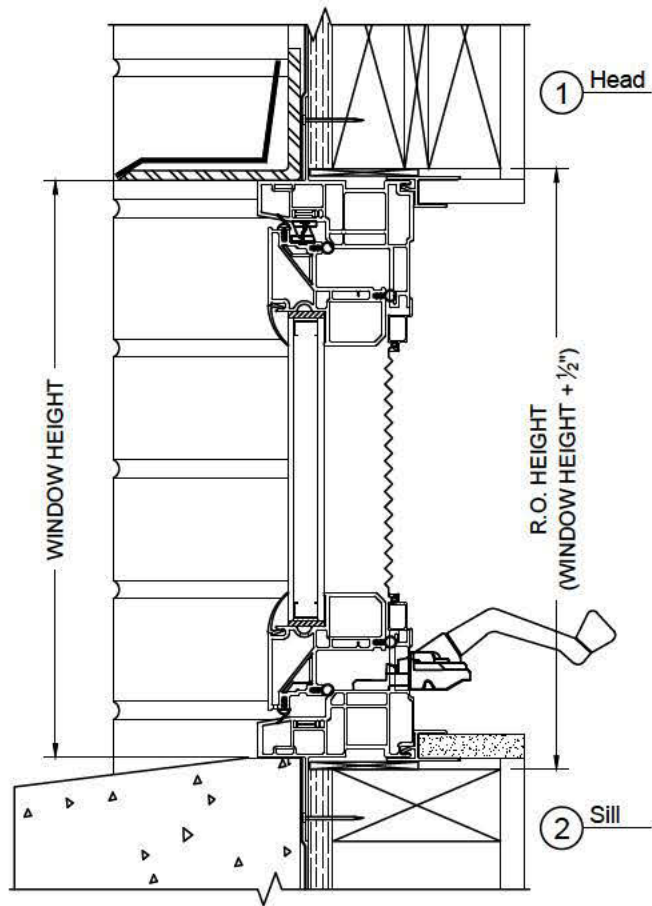
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



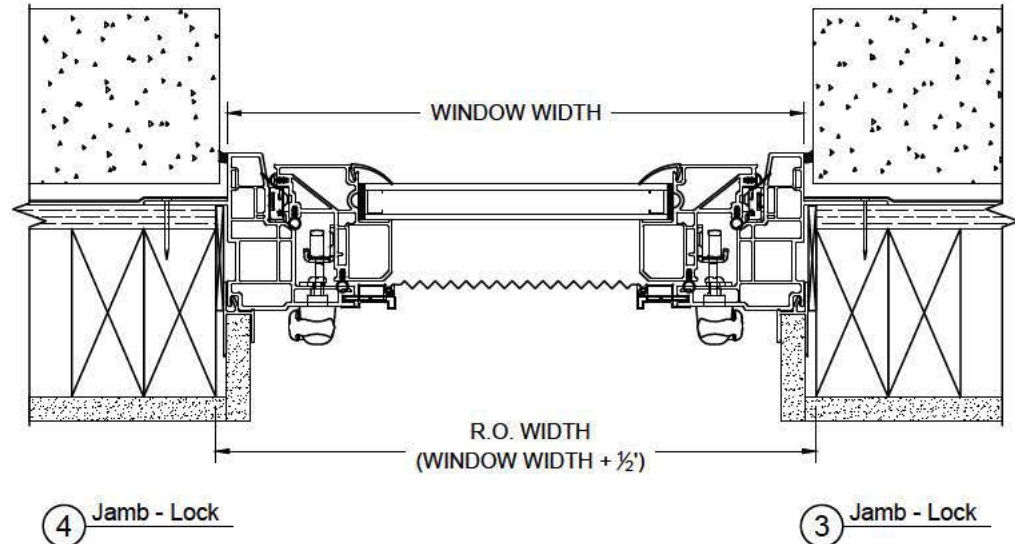
OUTSIDE VIEW

SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const w/Drywall Rtn & Face Brick			
DGN BY PA		DATE 7/20/2012		70 Series Casement w/Nail Fin	
DWN BY PA		DATE 7/20/2012			
CHKD BY SM		DATE 7/20/2012		PROJECT NO	PART NO
APPR BY TA		DATE 7/27/2012		-	70NCW1
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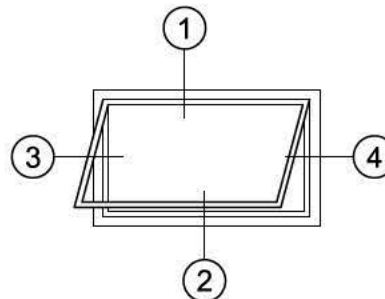
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



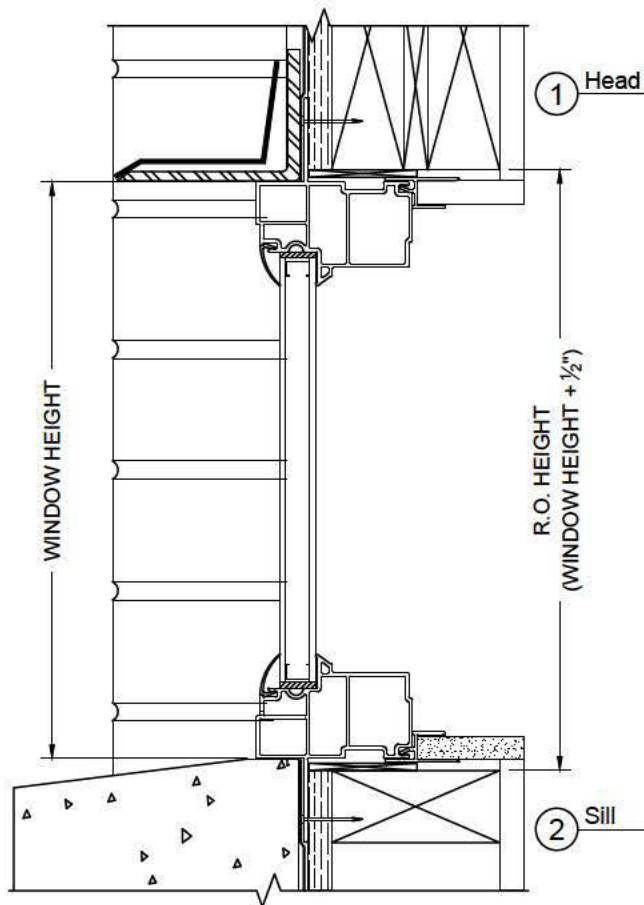
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



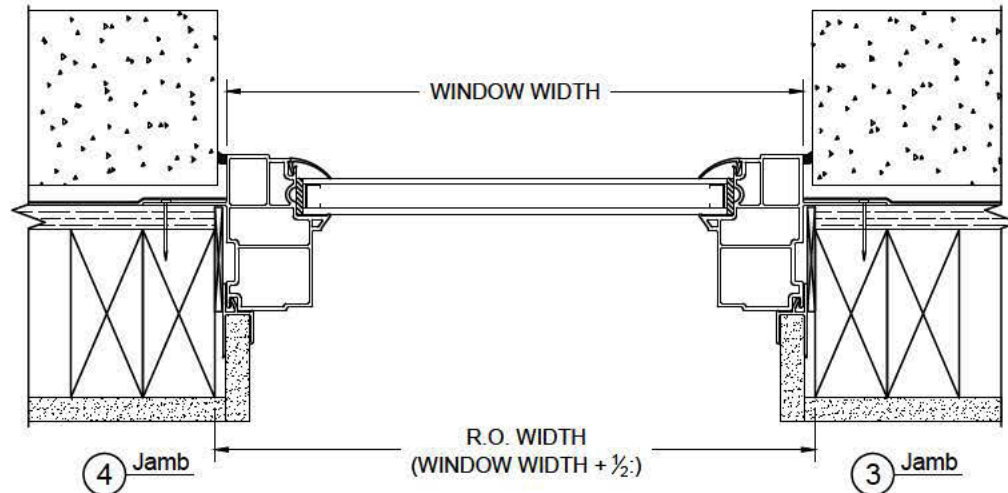
OUTSIDE VIEW

SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const w/Drywall Rtn & Face Brick			
DGN BY PA		DATE 8/14/2012		70 Series Awning w/Nail Fin	
DWN BY PA		DATE 8/14/2012			
CHKD BY SM		DATE 7/20/2012		PROJECT NO -	PART NO 70NAW1
APPR BY TA		DATE 7/27/2012		REV -	
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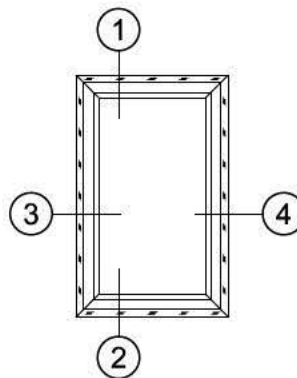
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick

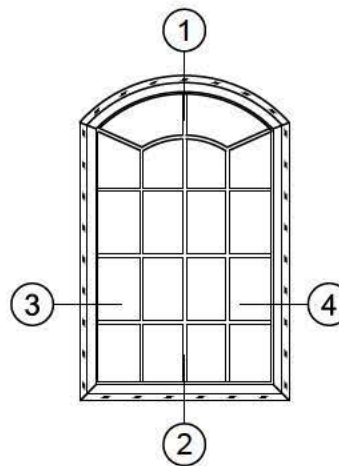
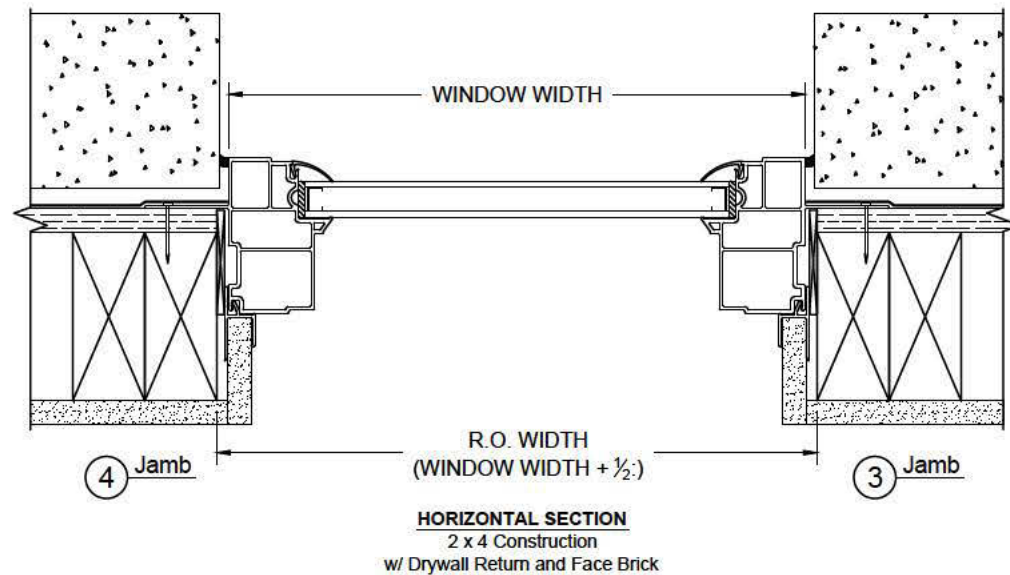
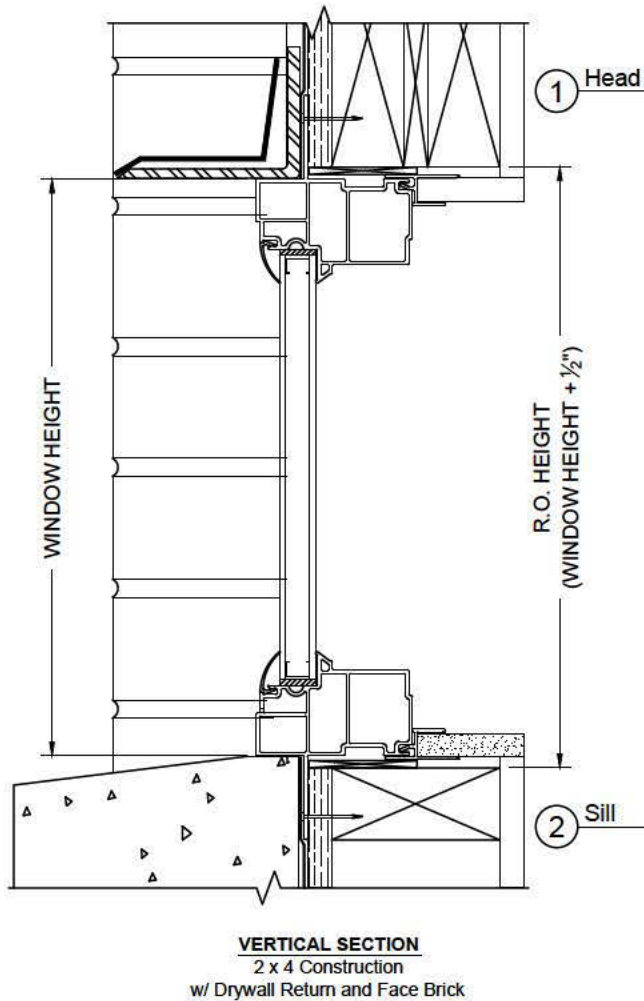


HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



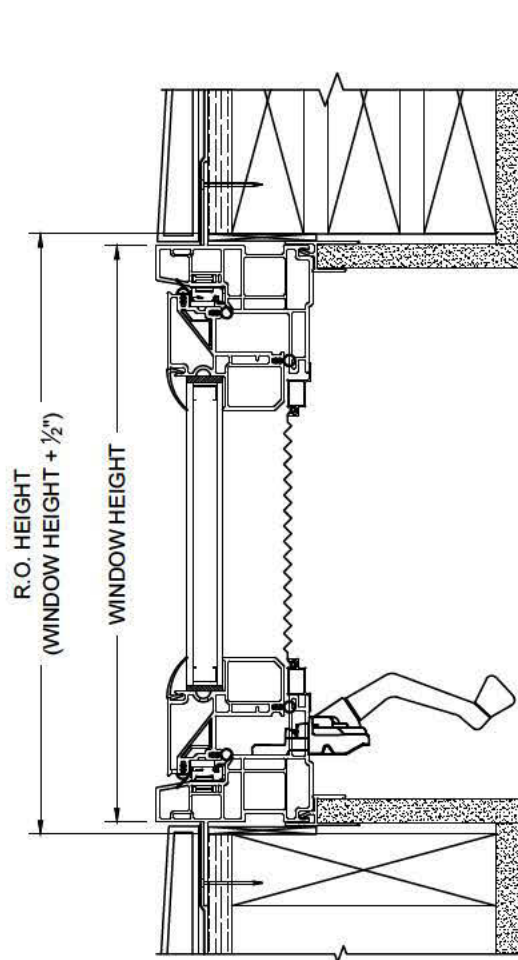
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DCN BY KD	DATE 8/22/2012	70 Series Picture Window			
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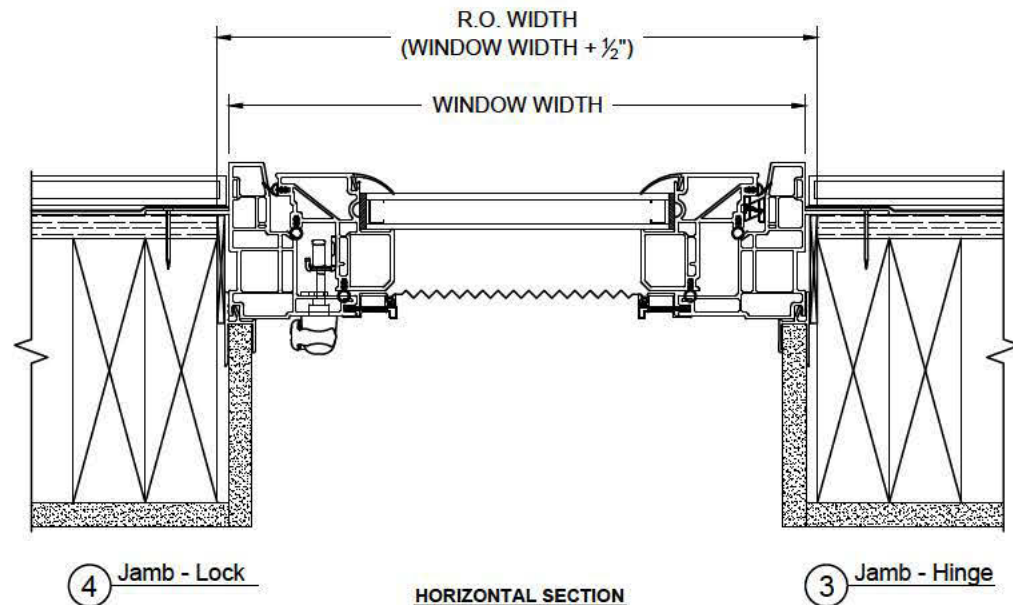


SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const w/Drywall Rtn & Face Brick 70 Series Casement Shapes			
DGN BY MP	DATE 8/15/2012				
DWN BY TA	DATE 8/15/2012	70NCAT Shown			
CHKD BY SM	DATE 8/24/2012				
APPR BY SM	DATE 8/24/2012	PROJECT NO -	PART NO	REV	=
FILE NAME					
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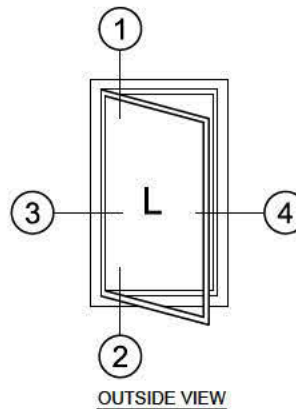
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VERTICAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



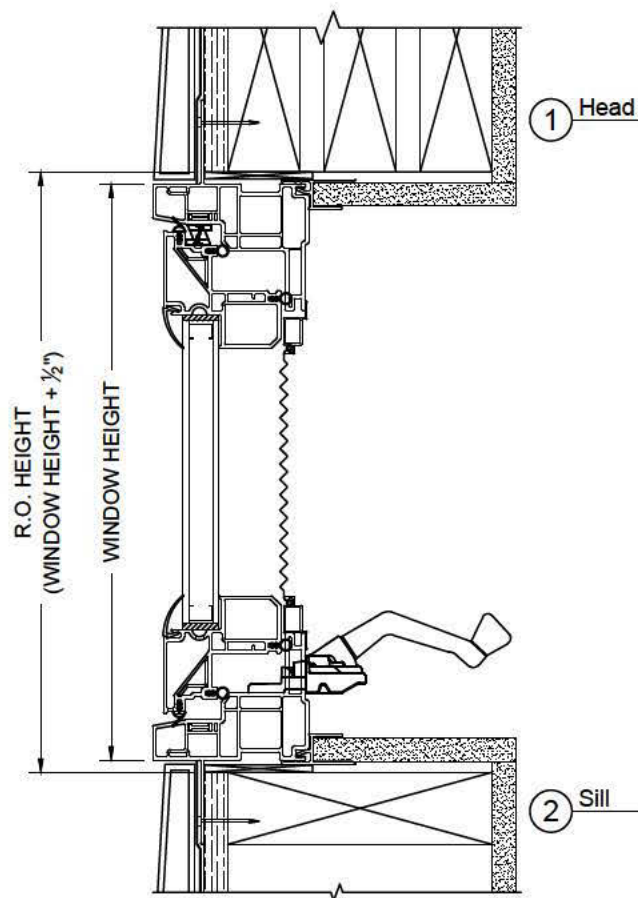
HORIZONTAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



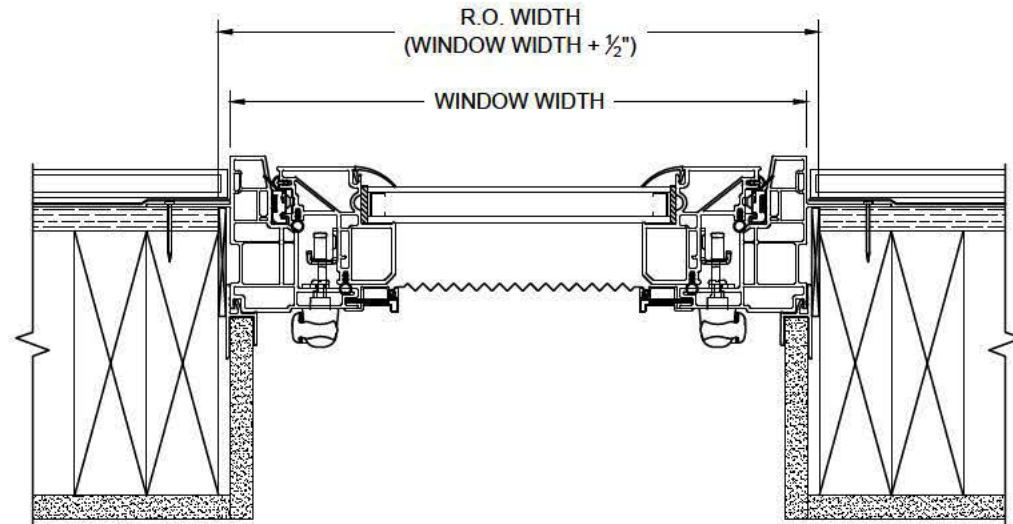
OUTSIDE VIEW

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Released		2x6 Const. w/Drywall Rtn			
DGN BY PA		DATE 7/20/2012		70 Series Casement w/Nail Fin	
OWN BY PA		DATE 7/20/2012			
CHKD BY SM		DATE 7/20/2012		PROJECT NO.	PART NO.
APPR BY TA		DATE 7/27/2012		-	70NCW1
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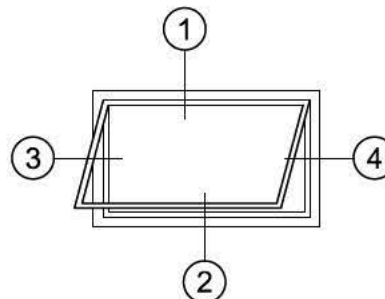
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VERTICAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



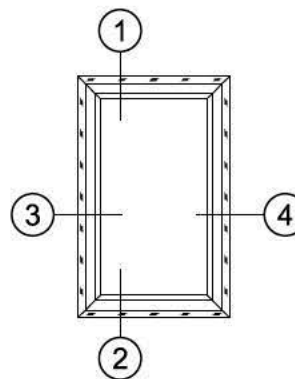
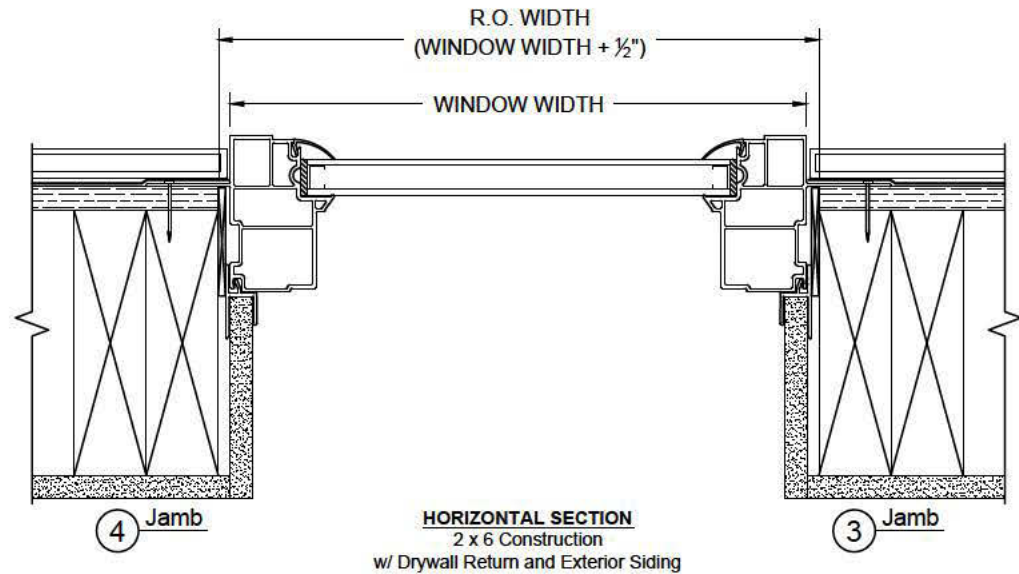
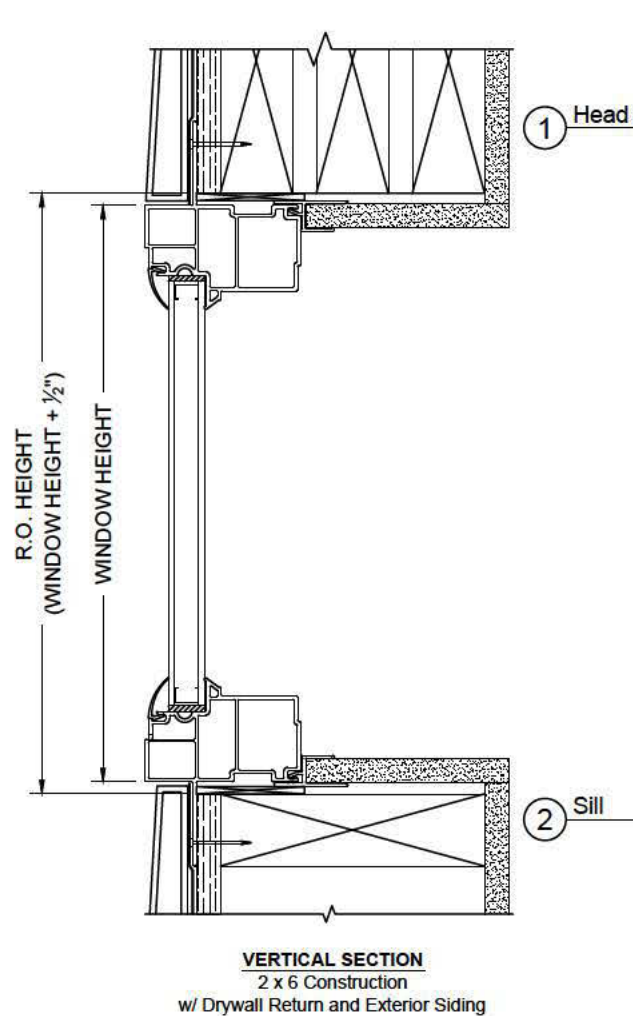
HORIZONTAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



OUTSIDE VIEW

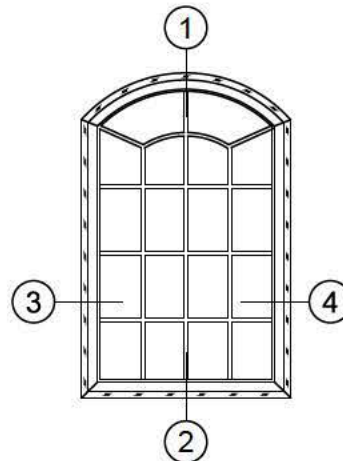
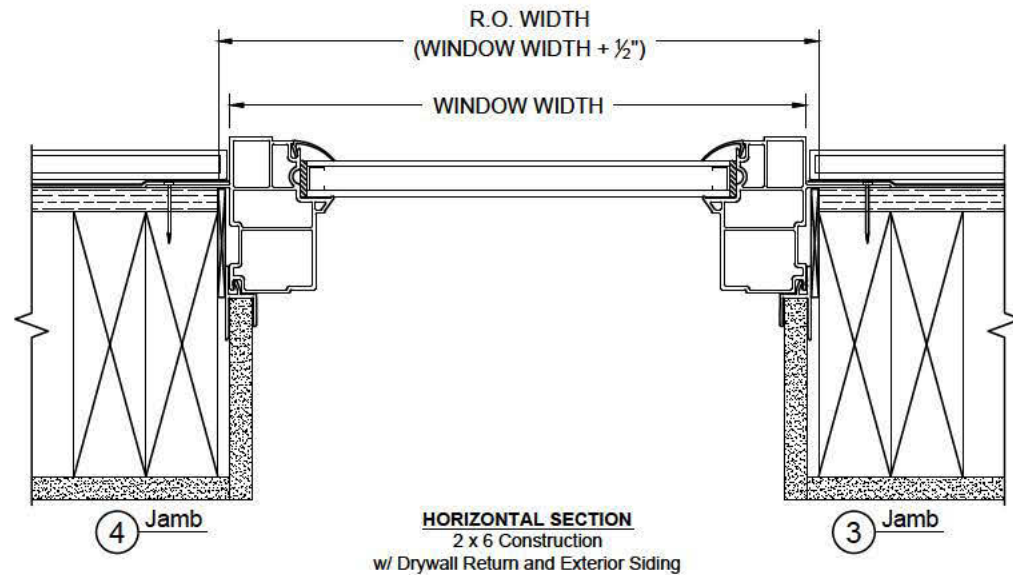
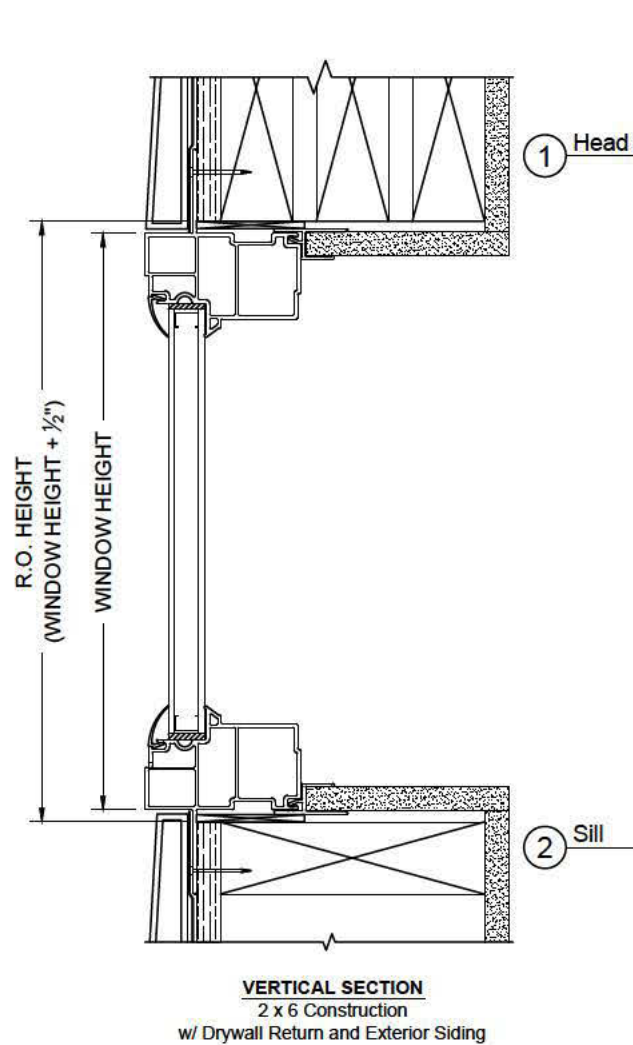
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SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x6 Const. W/Drywall Rtn			
DGN BY PA	DATE 8/14/2012	70 Series Awning w/Nail Fin			
DRAWN BY PA	DATE 8/14/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO -	PART NO 70NAW1	REV -	
APPR BY TA	DATE 7/27/2012				
FILE NAME U:\SilverLine\Product Design\70 Series\Design Data\SubComponents\70 Series Awning.dwg					
GROUP RD&I	SCALE 3"=1'0"	SHEET 4 of 12	DWG NO 70 SERIES AWNING	LAST UPDATED 8/15/2012 11:53 AM	



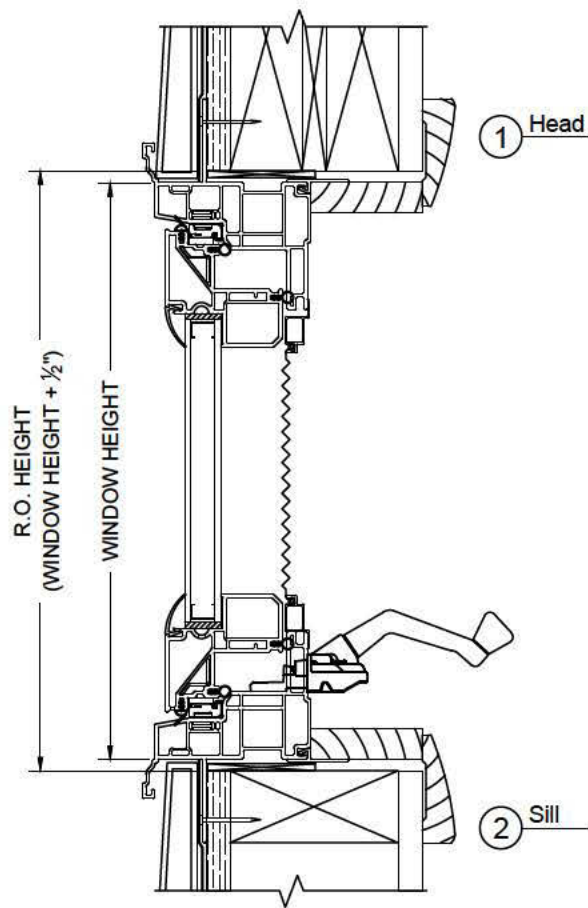
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DGN BY KD	DATE 8/22/2012				
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CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCPW1	REV -	
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GROUP RD&I	SCALE 3"=1'0"	SHEET 3 of 10	DWG NO 70 SERIES PICTURE WINDOW	LAST UPDATED 8/28/2012 4:13 PM	

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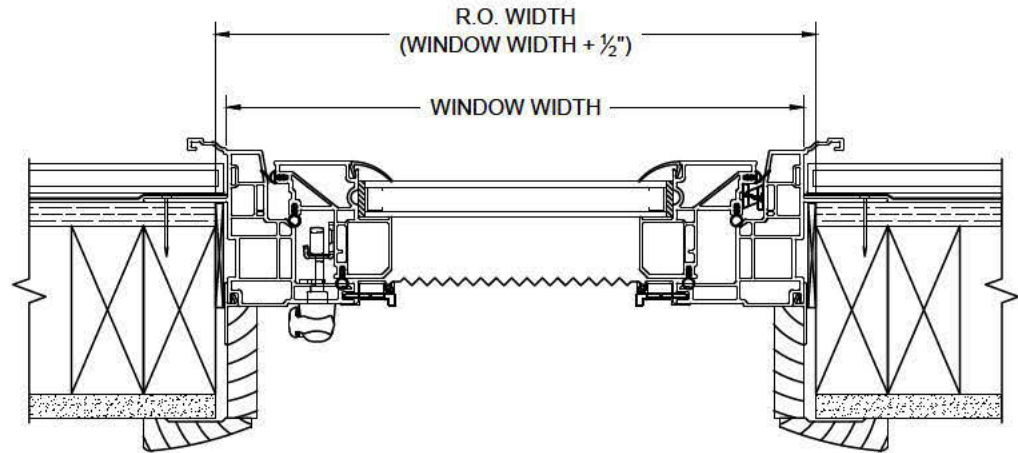


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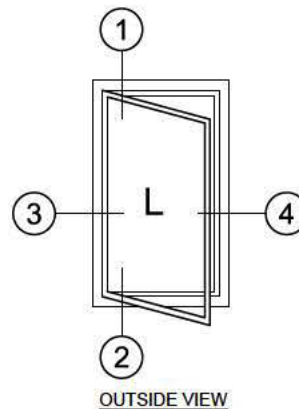
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DGN BY MP	DATE 8/15/2012	70 Series Casement Shapes			
OWN BY TA	DATE 8/15/2012				
CHKD BY SM	DATE 8/24/2012				
APPR BY SM	DATE 8/24/2012				
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GROUP RD&I	SCALE 3"=1'0"	SHEET 3 of 10	DWG NO 70 SERIES CSMT ARCHITECTURAL	LAST UPDATED 8/24/2012 3:21 PM	



VERTICAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding



HORIZONTAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

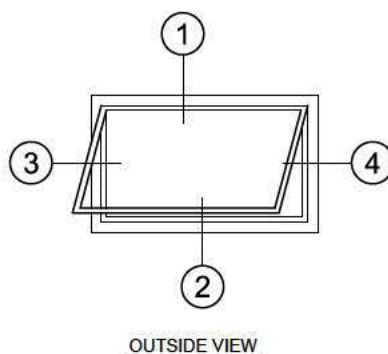
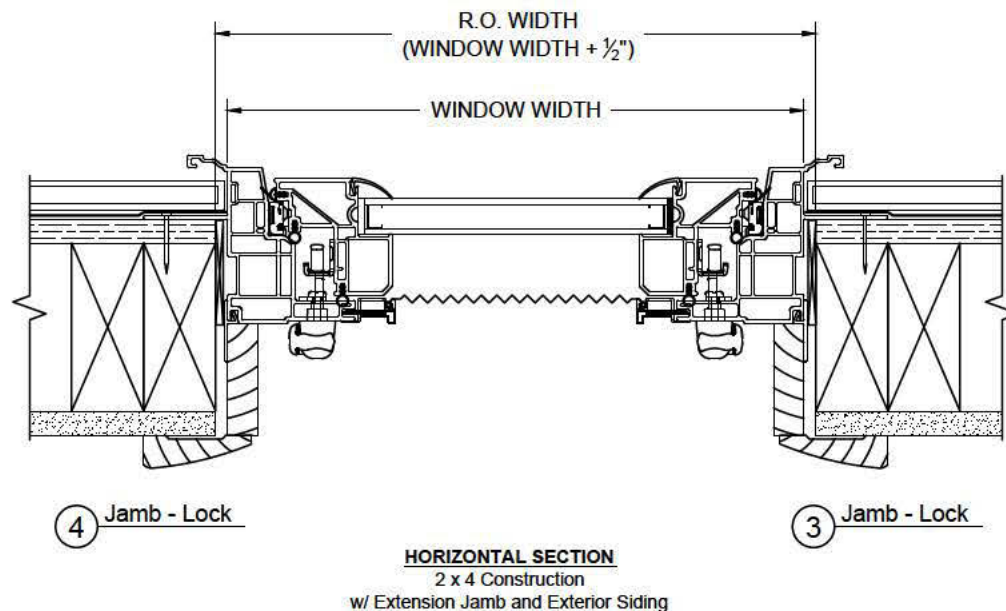
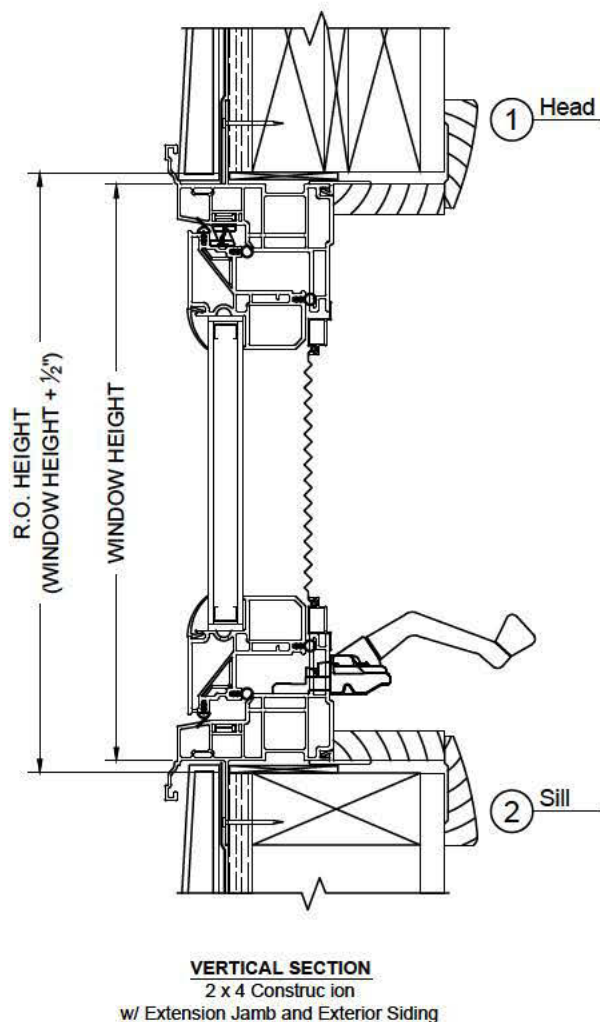


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Released		2x4 Const. w/Extension Jamb			
DGN BY PA	DATE 7/27/2012	70 Series Casement w/J-Channel			
DWN BY PA	DATE 7/27/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO -	PART NO 70NCW1	REV -	
APPR BY TA	DATE 7/27/2012				
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GROUP RD&I	SCALE 3"=1'0"	SHEET 12 of 12	DWG NO 70 SERIES CASEMENT	LAST UPDATED 8/15/2012 1:04 PM	

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V3 Series Awning Window with Nailing Flange & J-Channel
FORMERLY 70NAW1 AWNING WINDOW WITH NAILING FIN & J-CHANNEL

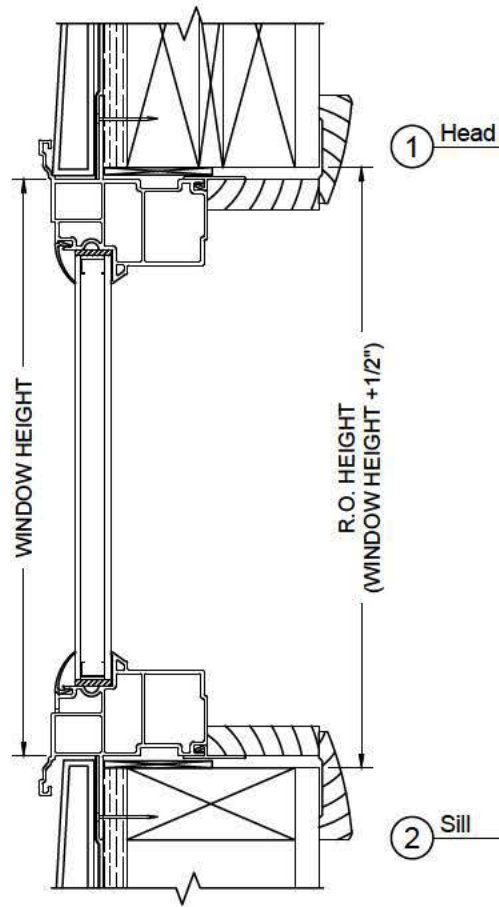


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Released		2x4 Const. w/Extension Jamb 70 Series Awning w/J-Channel			
DGN BY PA	DATE 8/15/2012	PROJECT NO -		PART NO 70NAW1	REV -
DWN BY PA	DATE 8/15/2012				
CHKD BY SM	DATE 7/20/2012				
APPR BY TA	DATE 7/27/2012				
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GROUP RD&I	SCALE 3"=1'0"	SHEET 12 of 12	DWG NO 70 SERIES AWNING	LAST UPDATED 8/15/2012 11:53 AM	

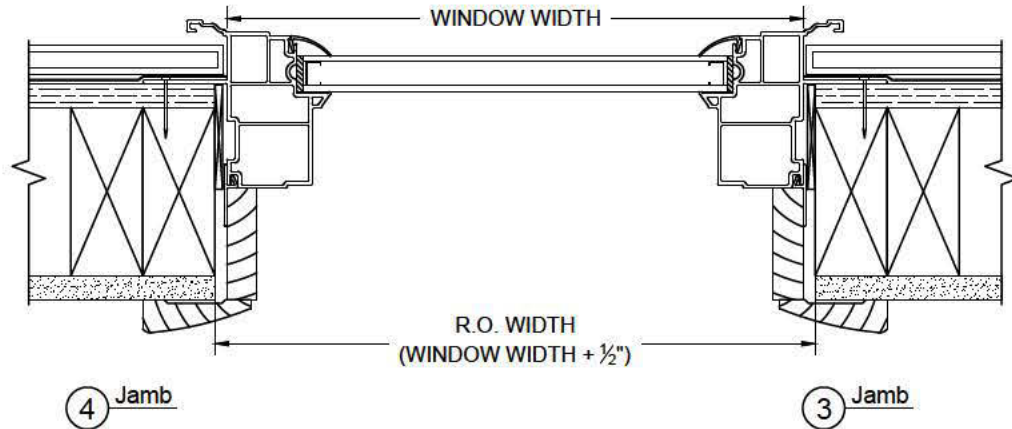
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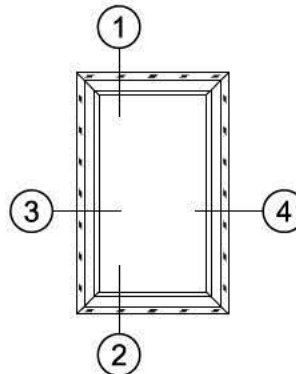
V3 Series Casement/Awning Picture Window with Nailing Flange & J-Channel
FORMERLY 70NCPW1 PICTURE WINDOW WITH NAILING FIN & J-CHANNEL



VERTICAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

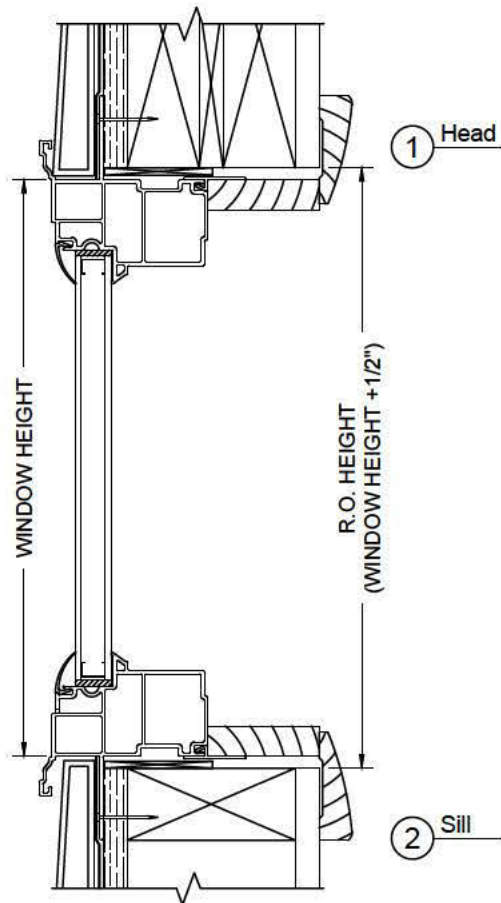


HORIZONTAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

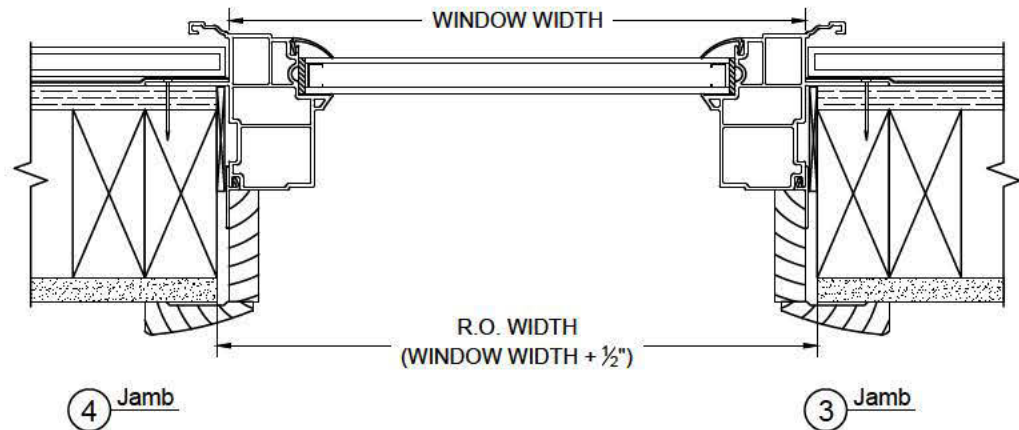


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Released		2x4 Const. w/Extension Jamb			
DGN BY KD	DATE 8/22/2012	70 Series Picture Window w/J-Channel			
DWN BY KD	DATE 8/22/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCPW1	REV -	
APPR BY SM	DATE 8/24/2012				
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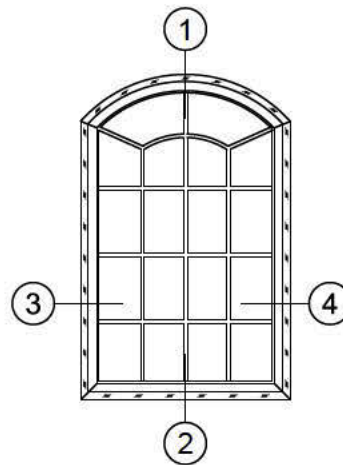
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VERTICAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

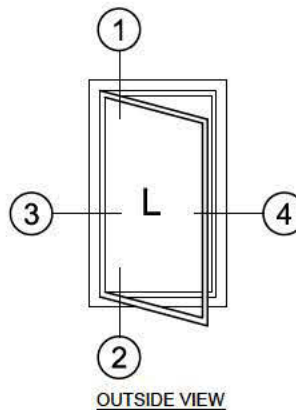
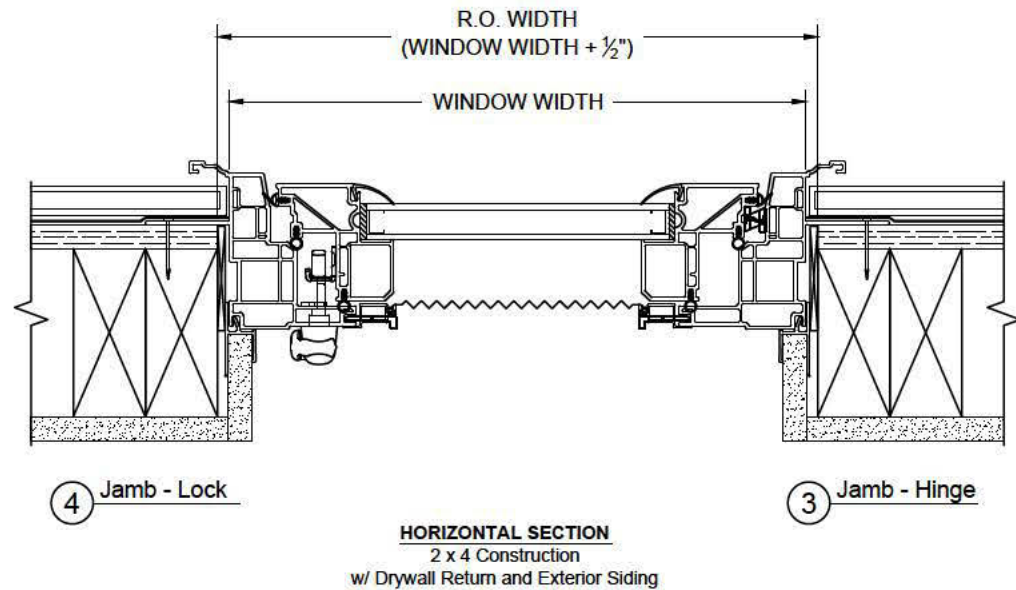
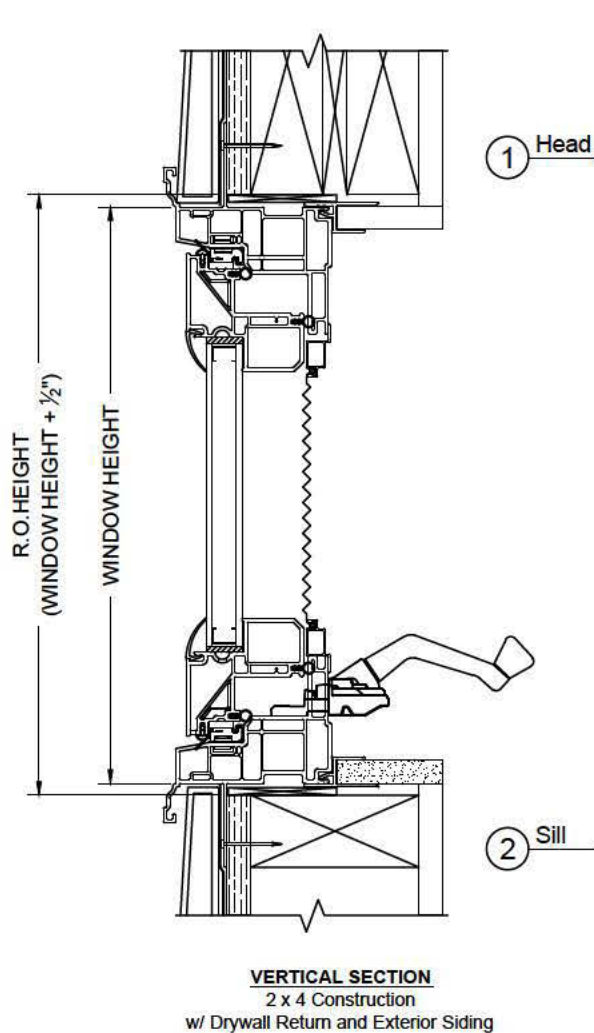


HORIZONTAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding



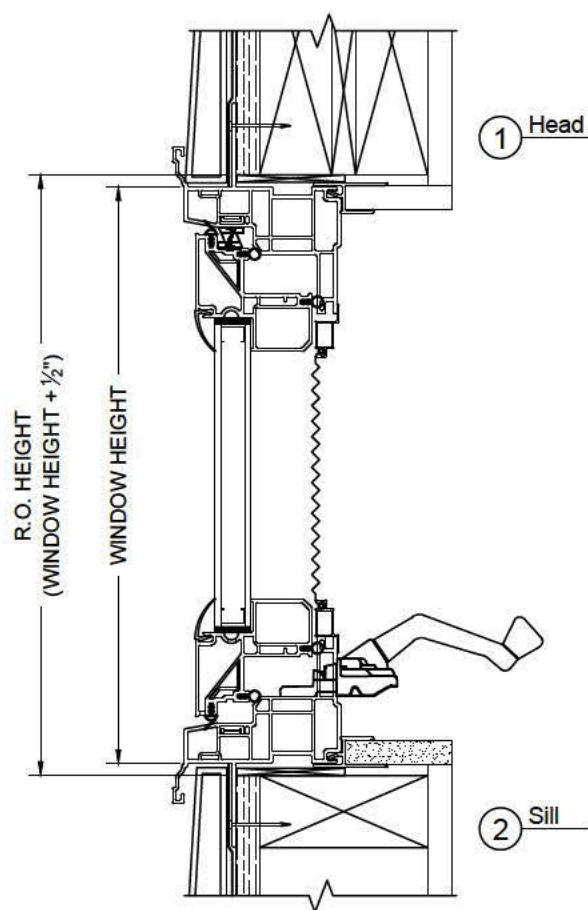
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Released		2x4 Const. w/Extension Jamb			
DCN BY KD		DATE 8/17/2012			
DNW BY Ted Amaniera		DATE 8/17/2012			
CHKD BY SM		DATE 8/24/2012		PROJECT NO	PART NO
APPR BY SM		DATE 8/24/2012		-	70NCAT Shown
FILE NAME		REV -			
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GROUP ESG	SCALE 3"=1'0"	SHEET 10 of 10	DWG NO 70 SERIES CSMT ARCHITECTURAL		LAST UPDATED 8/24/2012 3:21 PM

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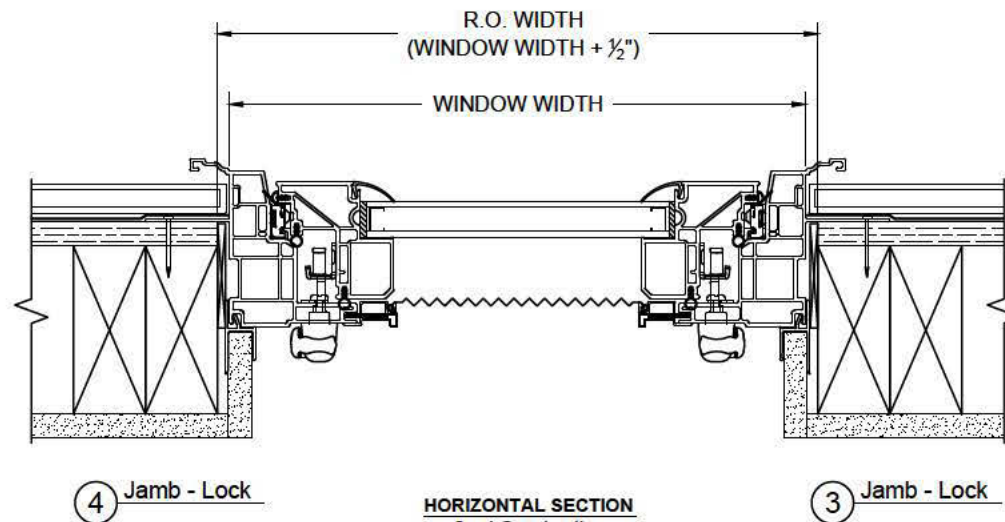


SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000		
Released			2x4 Const. w/Drywall Rtn 70 Series Casement w/J-Channel			
DGN BY PA		DATE 7/27/2012				
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CHKD BY SM		DATE 7/20/2012				
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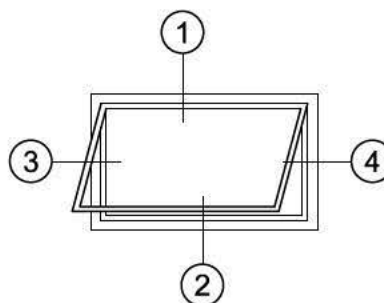
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Exterior Siding



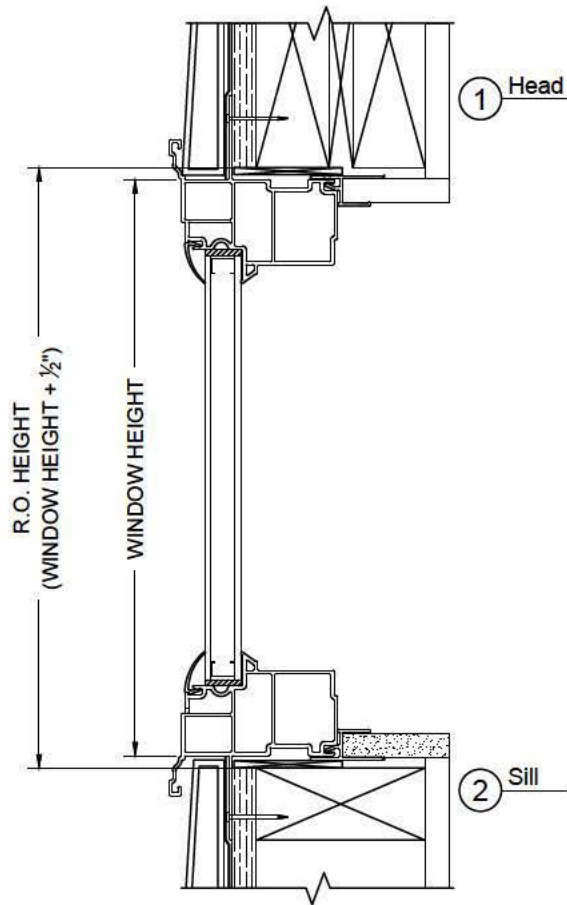
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Exterior Siding



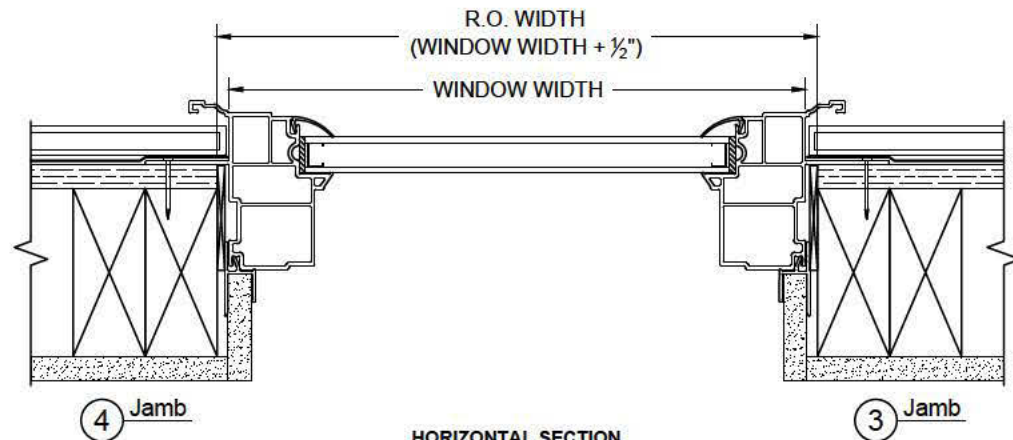
OUTSIDE VIEW

SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
X					
Released		2x4 Const. w/Drywall Return			
DGN BY PA	DATE 8/15/2012	70 Series Awning w/J-Channel			
DWN BY PA	DATE 8/15/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO -	PART NO 70NAW1	REV -	
APPR BY TA	DATE 7/27/2012				
FILE NAME U:\SilverLine\Product Design\70 Series\Design Data\SubComponents\70 Series Awning.dwg					
GROUP RD&I	SCALE 3"=1'0"	SHEET 9 of 12	DWG NO 70 SERIES AWNING	LAST UPDATED 8/15/2012 11:53 AM	

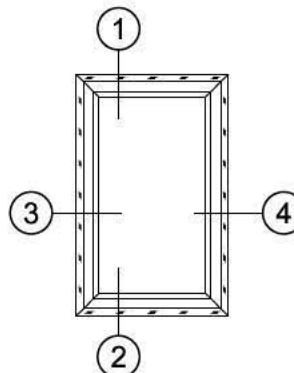
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VERTICAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding

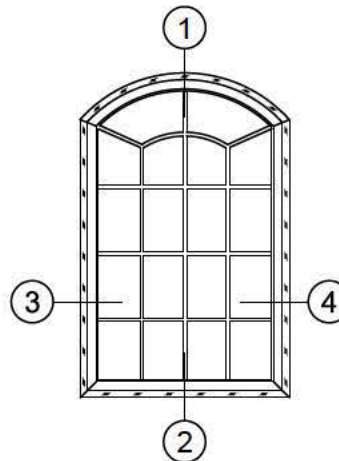
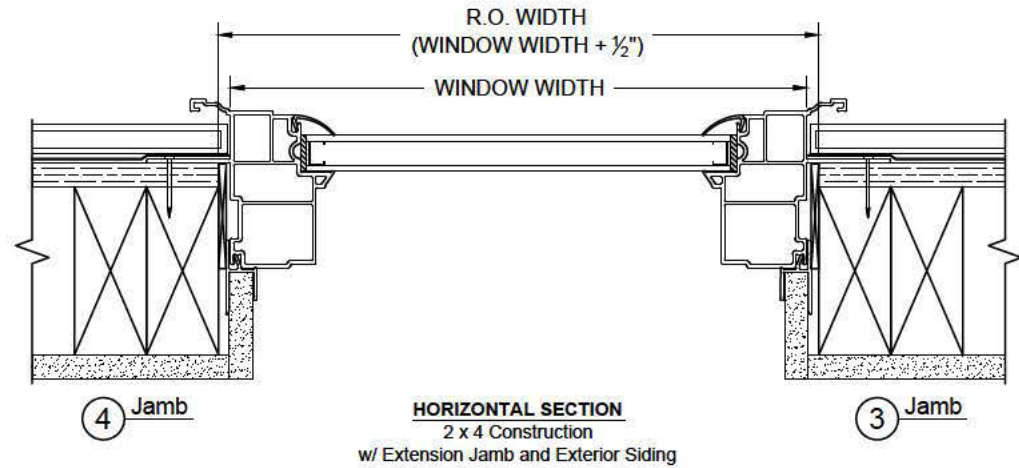
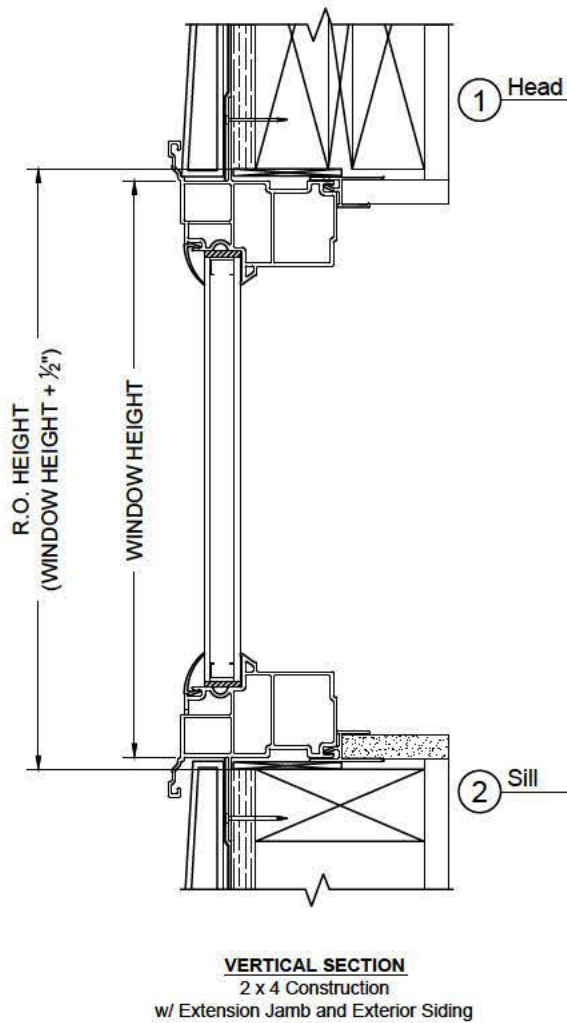


HORIZONTAL SECTION
2 x 4 Construction
w/ Extension Jamb and Exterior Siding



SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const. w/Drywall Rtn			
DGN BY KD	DATE 8/22/2012	70 Series Picture Window w/J-Channel			
DWN BY KD	DATE 8/22/2012	PROJECT NO -		PART NO 70NCPW1	REV -
CHKD BY SM	DATE 8/24/2012				
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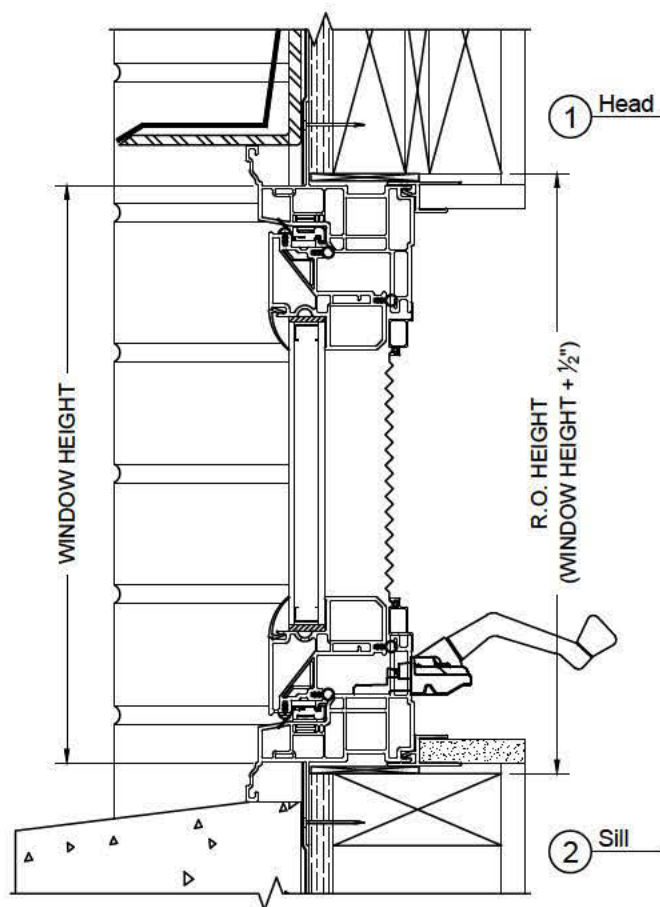


SIZE A	Silver Line			1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
	Released			2x4 Const. w/Drywall Rtn	
DGN BY KD	DATE 8/17/2012	70 Series CW Shapes w/ "J"			
DWN BY Ted Amaniera	DATE 8/17/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCAT Shown	REV -	
APPR BY SM	DATE 8/24/2012				
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GROUP ESG	SCALE 3"=1'0"	SHEET 7 of 10	DWG NO 70 SERIES CSMT ARCHITECTURAL	LAST UPDATED 8/24/2012 3:21 PM	

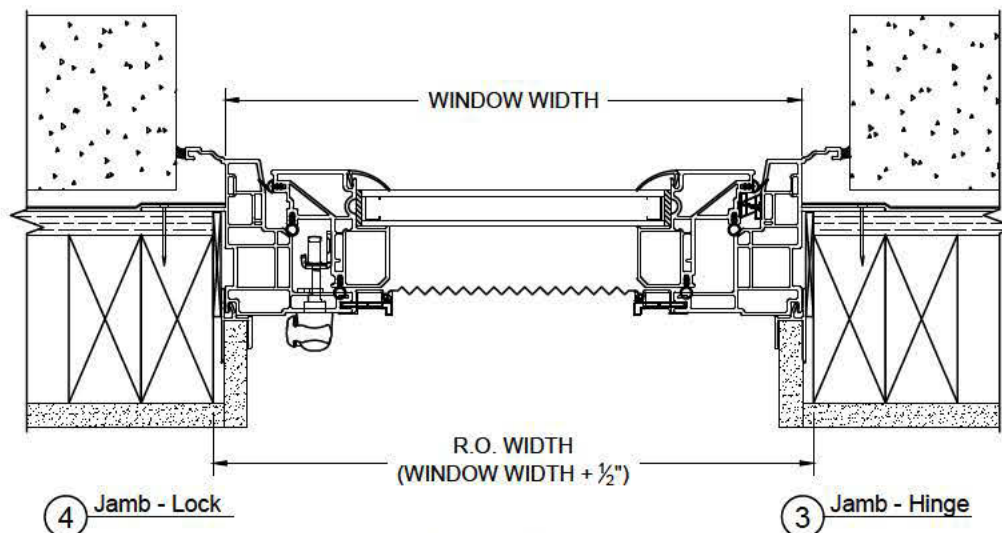
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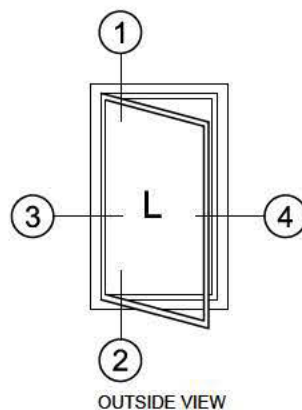
V3 Series Casement Window with Nailing Flange & J-Channel
FORMERLY 70NCW1 CASEMENT WINDOW WITH NAILING FIN & J-CHANNEL



VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



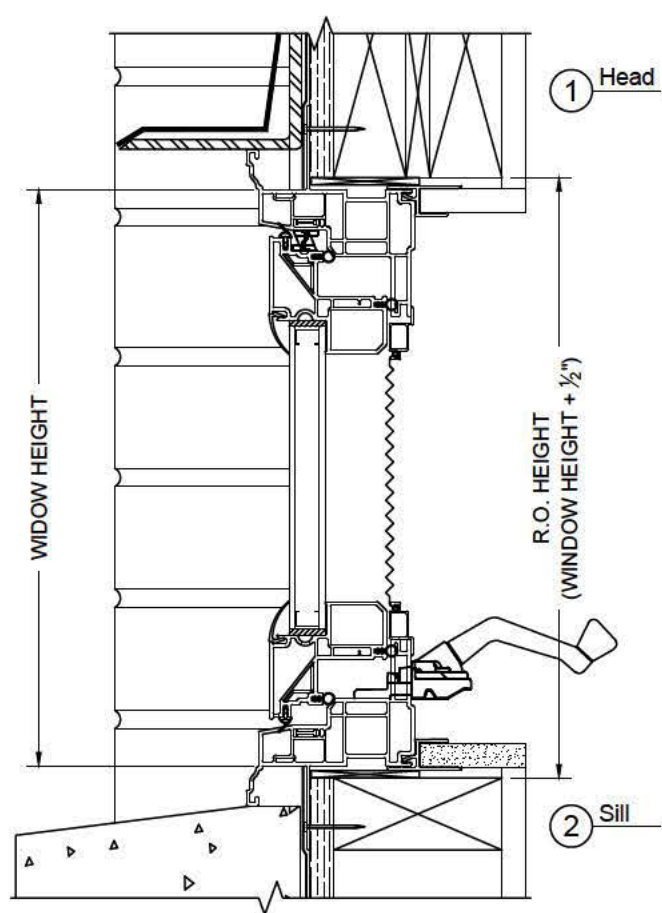
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



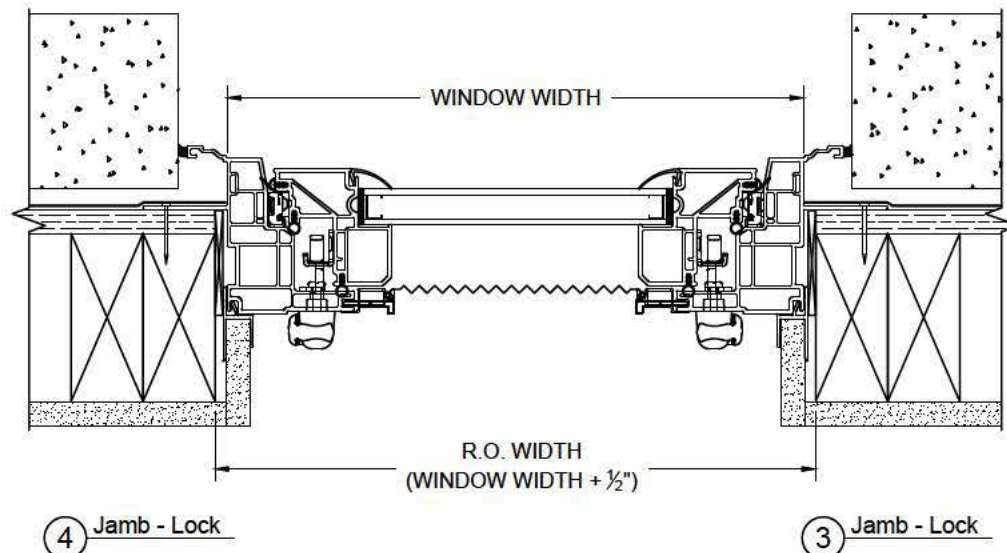
OUTSIDE VIEW

SIZE A	Silver Line			1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000		
	Released		2x4 Const. w/Drywall Rtn & Face Brick			
DGN BY PA		DATE 7/27/2012	70 Series Casement w/J-Channel			
DWN BY PA		DATE 7/27/2012				
CHKD BY SM		DATE 7/20/2012	PROJECT NO	PART NO	REV	
APPR BY TA		DATE 7/27/2012	-	70NCW1	-	
FILE NAME U:\SilverLine\Product Design\70 Series\Design Data\SubComponents\70 Series Casement.dwg						
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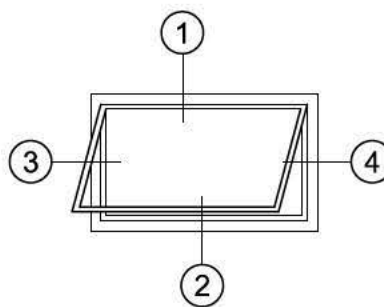
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



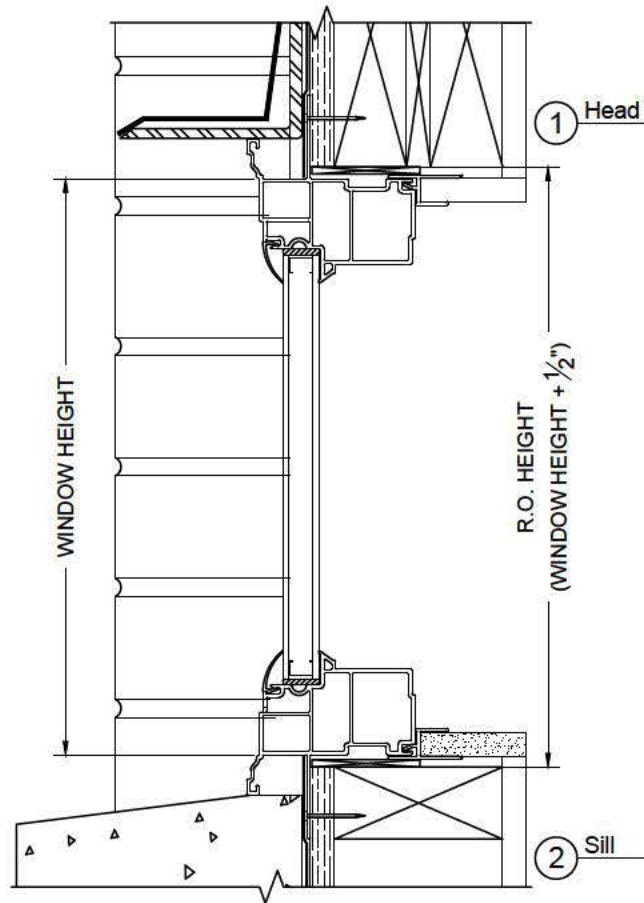
HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



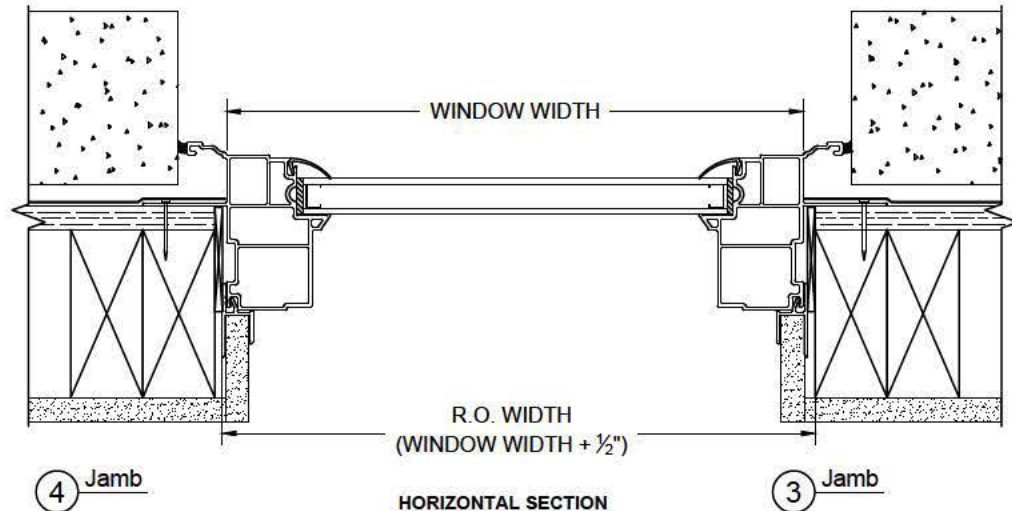
OUTSIDE VIEW

SIZE A	Silver Line				1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
	Released		2x4 Const w/Drywall Rtn & Face Brick			
DGN BY PA	DATE 8/15/2012	70 Series Awning w/J-Channel				
OWN BY PA	DATE 8/15/2012					
CHKD BY SM	DATE 7/20/2012	PROJECT NO -	PART NO 70NAW1	REV -		
APPR BY TA	DATE 7/27/2012					
FILE NAME						
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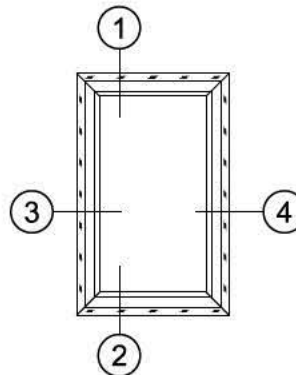
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VERTICAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick

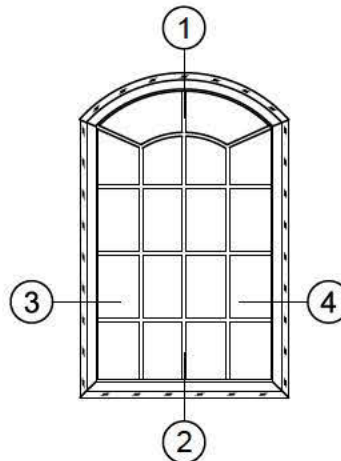
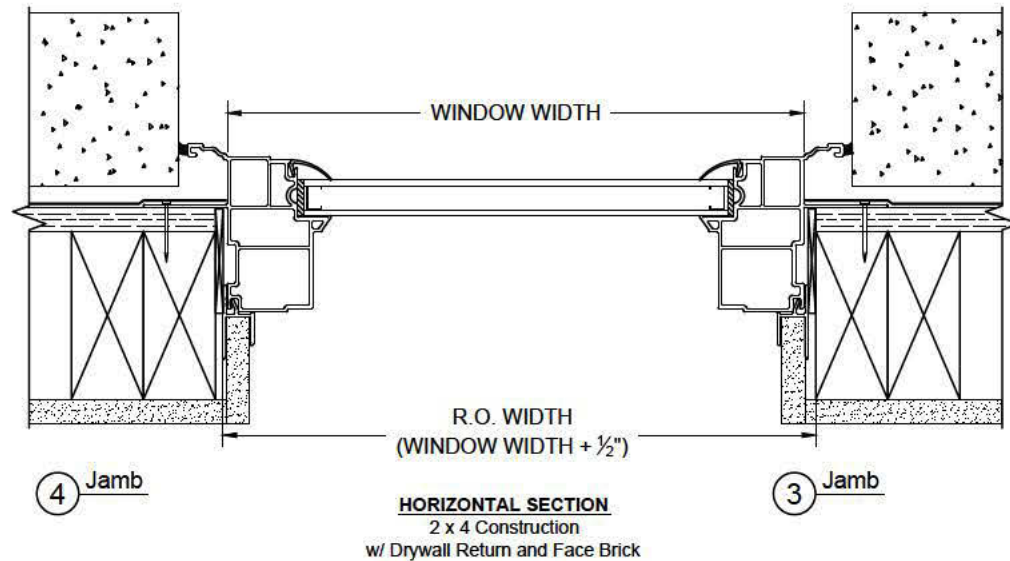
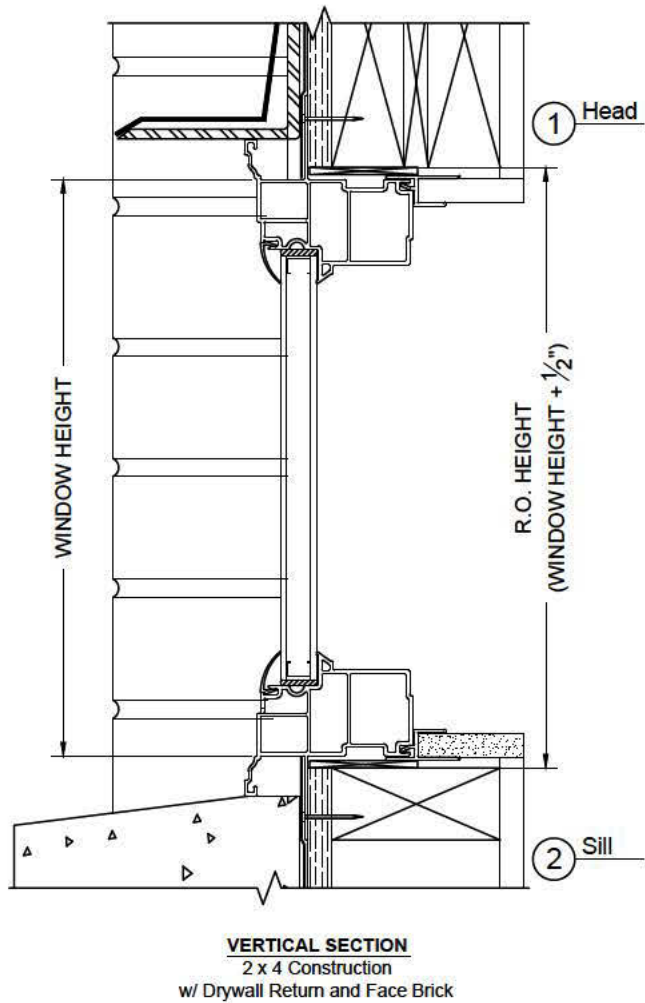


HORIZONTAL SECTION
2 x 4 Construction
w/ Drywall Return and Face Brick



SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x4 Const. w/Drywall Rtn & Face Brick			
DGN BY KD	DATE 8/22/2012	70 Series Picture Window w/J-Channel			
DWN BY KD	DATE 8/22/2012	PROJECT NO.		PART NO.	REV
CHKD BY SM	DATE 8/24/2012	-		70NCPW1	-
APPR BY SM	DATE 8/24/2012				
FILE NAME					
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GROUP RD&I	SCALE 3"=1'0"	SHEET 9 of 10	DWG NO. 70 SERIES PICTURE WINDOW		LAST UPDATED 8/28/2012 4:13 PM

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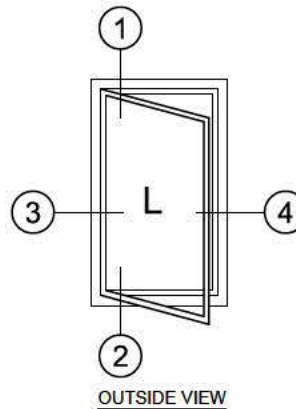
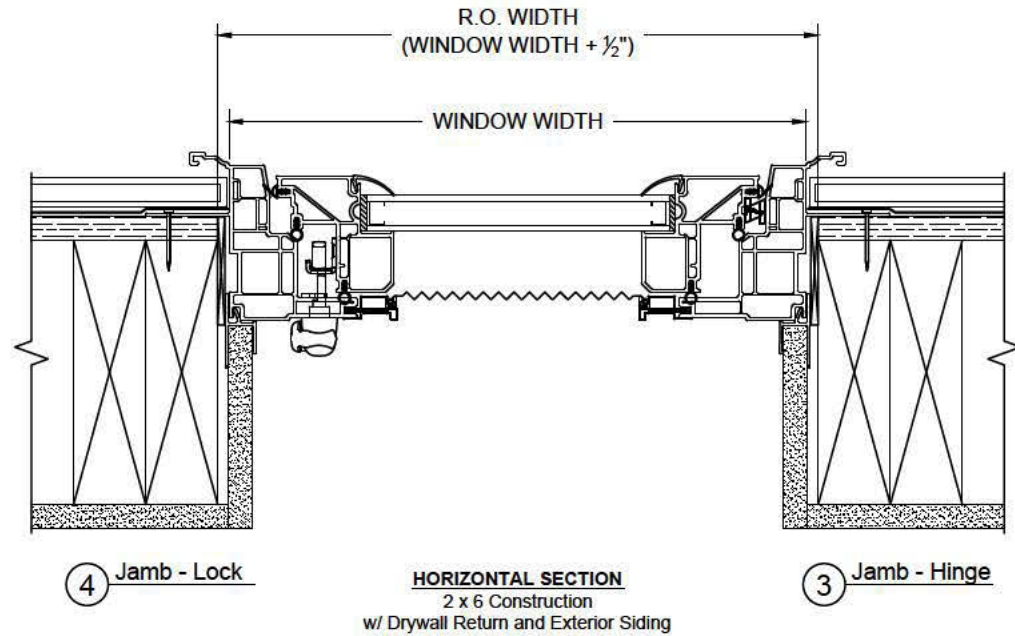
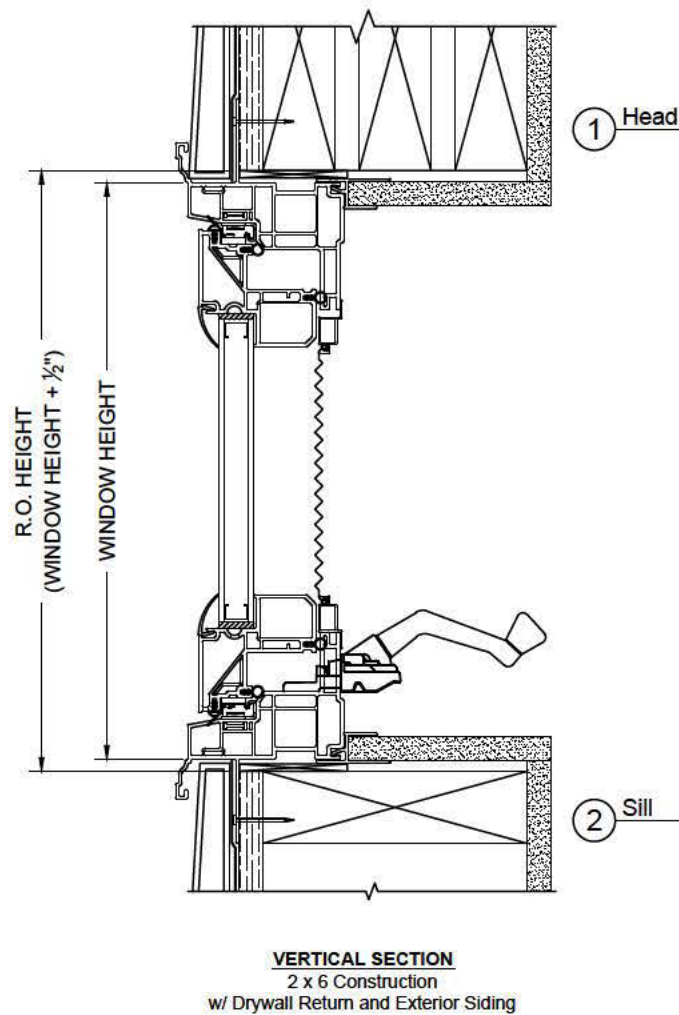


SIZE A	Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
	Released		2x4 Const. w/Drywall Rtn & Face Brick	
DGN BY KD	DATE 8/17/2012	70 Series CW Shapes w/ "J"		
OWN BY Ted Amaniera	DATE 8/17/2012			
CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCAT Shown	REV -
APPR BY SM	DATE 8/24/2012	FILE NAME		
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GROUP ESG	SCALE 3"=1'0"	SHEET 9 of 10	DWG NO 70 SERIES CSMT ARCHITECTURAL	LAST UPDATED 8/24/2012 3:21 PM

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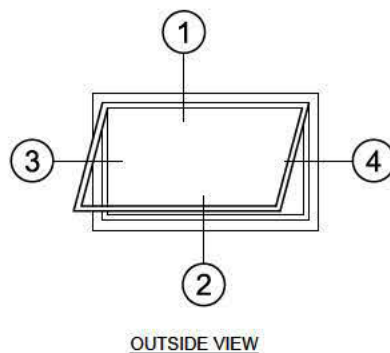
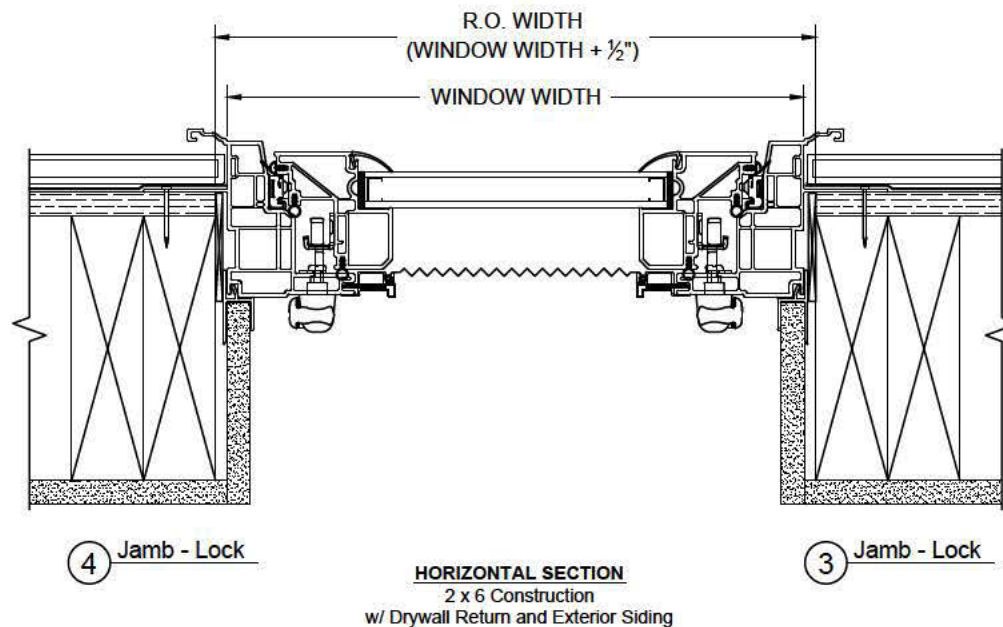
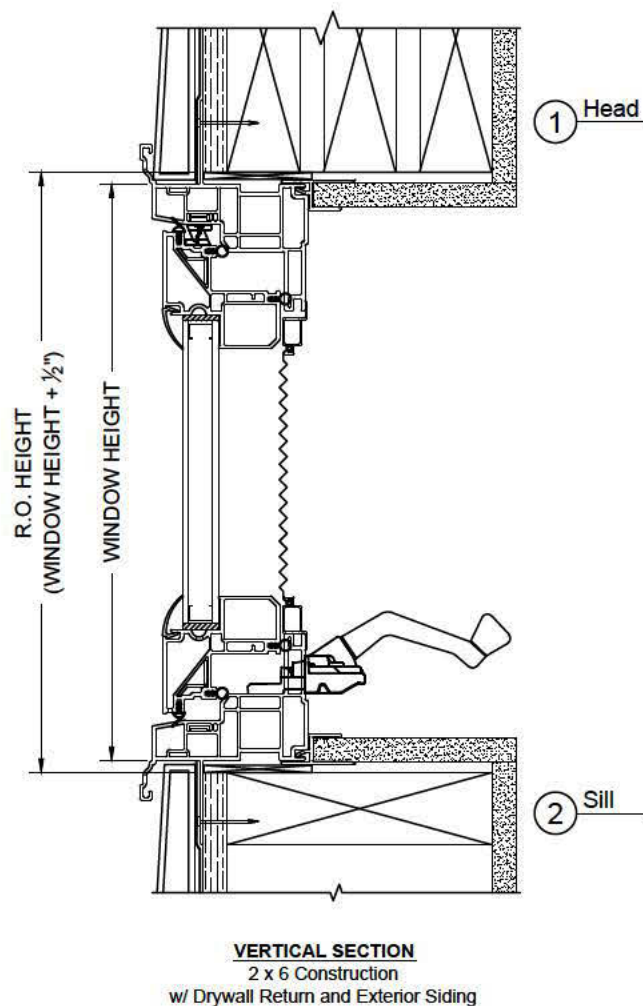


V3 Series Casement Window with Nailing Flange & J-Channel
FORMERLY 70NCW1 CASEMENT WINDOW WITH NAILING FIN & J-CHANNEL



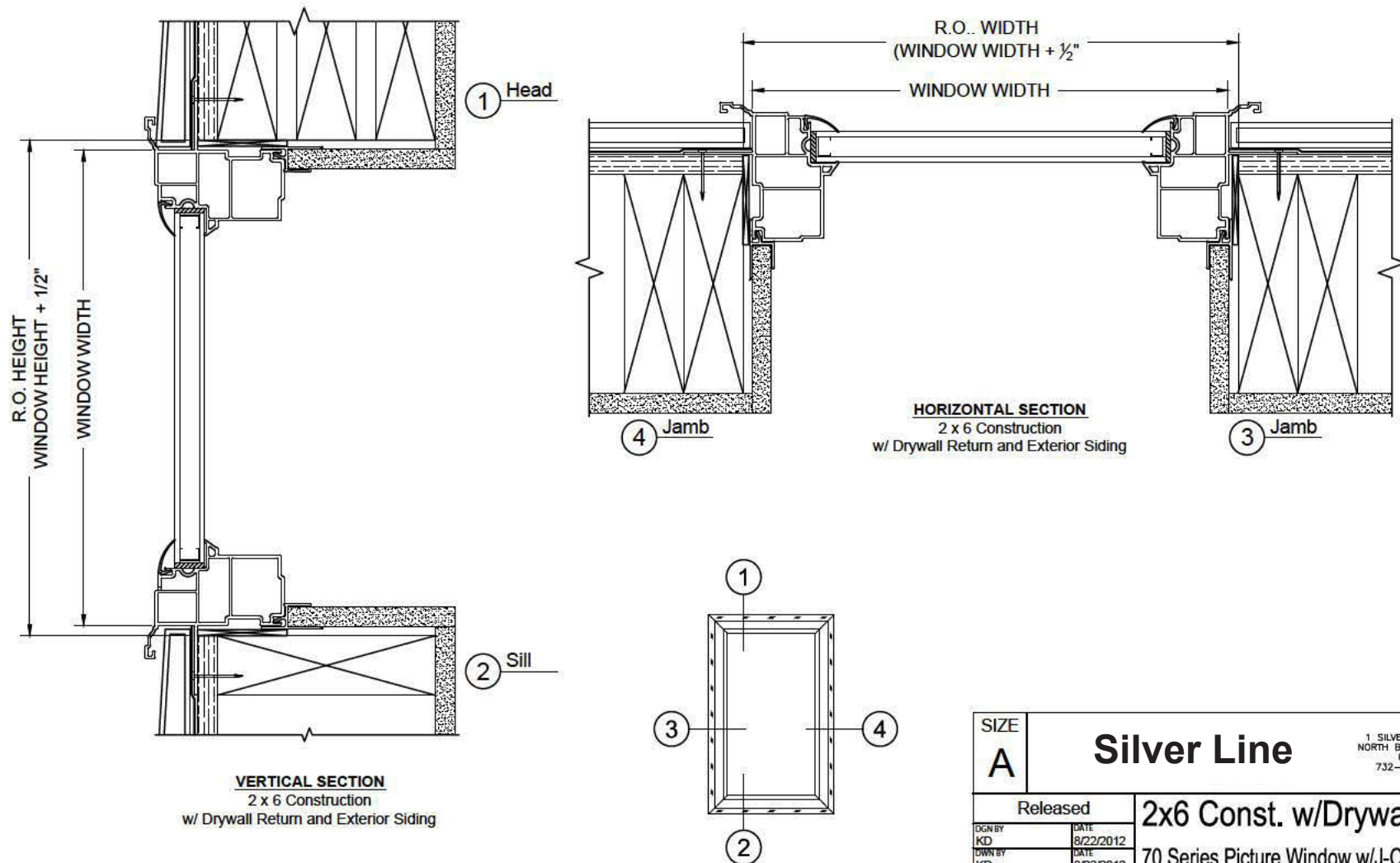
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SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x6 Const. w/Drywall Rtn 70 Series Casement w/J-Channel			
DGN BY PA	DATE 7/27/2012				
OWN BY PA	DATE 7/27/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO	PART NO	REV	
APPR BY TA	DATE 7/27/2012	-	70NCW1	-	
FILE NAME					
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GROUP	SCALE	SHEET	DWG NO	LAST UPDATED	
RD&I	3"=1'0"	10 of 12	70 SERIES CASEMENT	8/15/2012 1:04 PM	



SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x6 Const. w/Drywall Rtn			
DGN BY PA	DATE 8/15/2012	70 Series Awning w/J-Channel			
DWN BY PA	DATE 8/15/2012				
CHKD BY SM	DATE 7/20/2012	PROJECT NO	PART NO	REV	
APPR BY TA	DATE 7/27/2012	-	70NAW1	-	
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GROUP RD&I	SCALE 3"=1'0"	SHEET 10 of 12	DWG NO 70 SERIES AWNING	LAST UPDATED 8/15/2012 11:53 AM	

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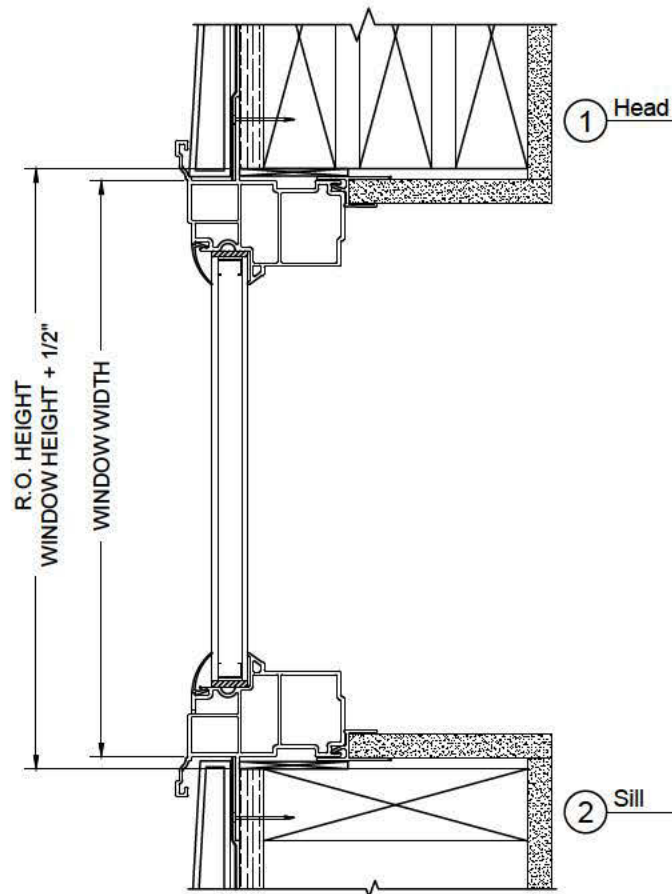


SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x6 Const. w/Drywall Rtn			
DGN BY KD	DATE 8/22/2012	70 Series Picture Window w/J-Channel			
DWN BY KD	DATE 8/22/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO -	PART NO 70NCPW1	REV -	
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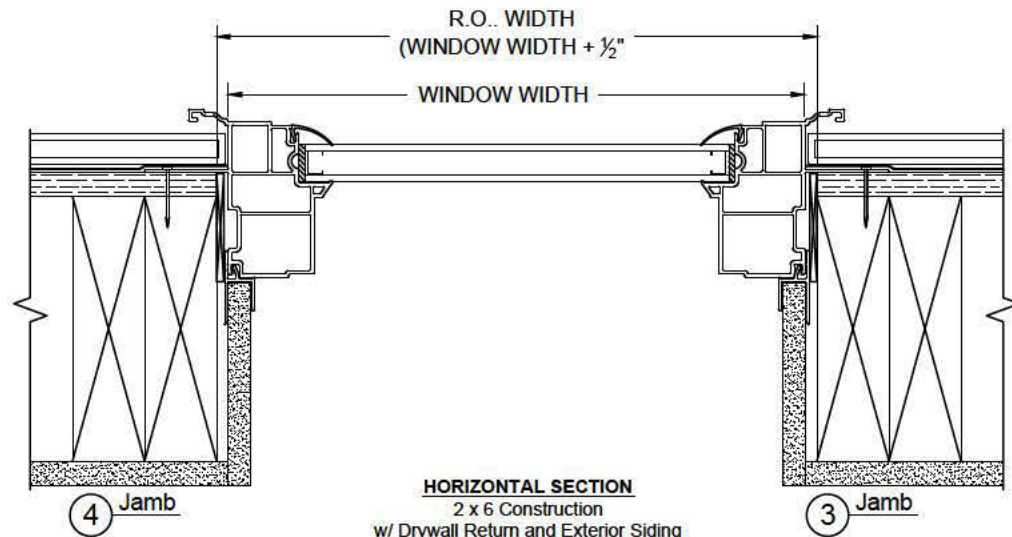
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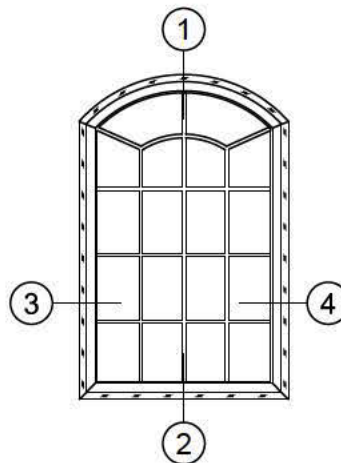
V3 Series Arch Window with Nailing Flange & J-Channel
FORMERLY 70NCAT ARCH/EYEBROW SHAPED WINDOW WITH NAILING FIN & J-CHANNEL



VERTICAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



HORIZONTAL SECTION
2 x 6 Construction
w/ Drywall Return and Exterior Siding



SIZE A		Silver Line		1 SILVERLINE DRIVE NORTH BRUNSWICK, NJ 08902 732-435-1000	
Released		2x6 Const. w/Drywall Rtn			
DGN BY KD	DATE 8/17/2012	70 Series CW Shapes w/ "J"			
DWN BY Ted Amaniera	DATE 8/17/2012				
CHKD BY SM	DATE 8/24/2012	PROJECT NO. -	PART NO. 70NCAT Shown	REV -	
APPR BY SM	DATE 8/24/2012				
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GROUP ESG	SCALE 3"=10"	SHEET 8 of 10	DWG NO. 70 SERIES CSMT ARCHITECTURAL	LAST UPDATED 8/24/2012 3:21 PM	

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